

Taper Pipe Reamers

High Speed Steel – Spiral Flute



| Size (Inch) | Small End Dia. (Inch) | Large End Dia. (Inch) | No. of Flutes | Flute Length (Inch) | Overall Length (Inch) | Shank Size (Inch) | Code | Size (Inch) | Small End Dia. (Inch) | Large End Dia. (Inch) | No. of Flutes | Flute Length (Inch) | Overall Length (Inch) | Shank Size (Inch) | Code |
|-------------|-----------------------|-----------------------|---------------|---------------------|-----------------------|-------------------|--------|-------------|-----------------------|-----------------------|---------------|---------------------|-----------------------|-------------------|--------|
| 1/16 | 0.2450 | 0.2910 | 6 | 3/4 | 2 | – | 525100 | 1 | 1.1030 | 1.2120 | 10 | 1-3/4 | 3-3/4 | 1.1250 | 525106 |
| 1/8 | 0.3160 | 0.3620 | 6 | 3/4 | 2-1/8 | 0.4375 | 525101 | 1-1/4 | 1.4440 | 1.5530 | 10 | 1-3/4 | 4 | 1.3125 | 525107 |
| 1/4 | 0.4060 | 0.4620 | 6 | 1-1/16 | 2-7/16 | 0.5625 | 525102 | 1-1/2 | 1.6840 | 1.7930 | 10 | 1-3/4 | 4-1/4 | 1.5000 | 525108 |
| 3/8 | 0.5400 | 0.6060 | 8 | 1-1/16 | 2-9/16 | 0.7000 | 525103 | 2 | 2.1590 | 2.2680 | 12 | 1-3/4 | 4-1/2 | 1.8750 | 525109 |
| 1/2 | 0.6650 | 0.7510 | 8 | 1-3/8 | 3-1/8 | 0.6875 | 525104 | | | | | | | | |
| 3/4 | 0.8760 | 0.9620 | 10 | 1-3/8 | 3-1/4 | 0.9063 | 525105 | | | | | | | | |

Adjustable Hand Reamers

High Speed Steel



- Blades are adjusted by loosening one nut and tightening the other
- Each reamer expands to the next minimal size
- Sets supplied in fitted case

| Size | Adjustment Range (Inch) | Blade Length (Inch) | Overall Length (Inch) | Code | Size | Adjustment Range (Inch) | Blade Length (Inch) | Overall Length (Inch) | Code |
|--|-------------------------|---------------------|-----------------------|--------|------|-------------------------|---------------------|-----------------------|--------|
| 8/A | 1/4 – 9/32 | 1-11/32 | 3-1/4 | 535100 | F | 25/32 – 27/32 | 2-5/8 | 7-3/8 | 535112 |
| 7/A | 9/32 – 5/16 | 1-11/32 | 3-1/2 | 535101 | G | 27/32 – 15/16 | 3 | 8 | 535113 |
| 6/A | 5/16 – 11/32 | 1-1/2 | 4-1/8 | 535102 | H | 15/16 – 1-1/16 | 3-1/4 | 9 | 535114 |
| 5/A | 11/32 – 3/8 | 1-1/2 | 4-3/8 | 535103 | I | 1-1/16 – 1-3/16 | 3-3/8 | 10 | 535115 |
| 4/A | 3/8 – 13/32 | 1-1/2 | 4-3/4 | 535104 | J | 1-3/16 – 1-11/32 | 3-7/8 | 11 | 535116 |
| 3/A | 13/32 – 7/16 | 1-1/2 | 5 | 535105 | K | 1-11/32 – 1-1/2 | 4-1/4 | 12 | 535117 |
| 2/A | 7/16 – 15/32 | 1-5/8 | 5-1/4 | 535106 | L | 1-1/2 – 1-13/16 | 4-7/16 | 14 | 535118 |
| A | 15/32 – 17/32 | 1-5/8 | 5-1/2 | 535107 | M | 1-13/16 – 2-7/32 | 5 | 16 | 535119 |
| B | 17/32 – 19/32 | 1-13/16 | 5-3/4 | 535108 | N | 2-7/32 – 2-3/4 | 4-13/16 | 18 | 535120 |
| C | 19/32 – 21/32 | 2-1/16 | 6-1/2 | 535109 | O | 2-3/4 – 3-11/32 | 5-3/16 | 20 | 535121 |
| D | 21/32 – 23/32 | 2-3/16 | 6-3/4 | 535110 | | | | | |
| E | 23/32 – 25/32 | 2-1/2 | 7 | 535111 | | | | | |
| SETS – 11 Pieces – Sizes A to K | | | | | | | | | |
| | | | | | | | | | 535125 |