

## Chucking Reamers

High Speed Steel – Straight Shank – Straight Flute



REAMERS

### Letter Sizes

Size	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code
A	0.2340	1-1/2	6	600174
B	0.2380	1-1/2	6	600175
C	0.2420	1-1/2	6	600176
D	0.2460	1-1/2	6	600177
E	0.2500	1-1/2	6	600012
F	0.2570	1-1/2	6	600178
G	0.2610	1-1/2	6	600179
H	0.2660	1-1/2	6	600180

Size	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code
I	0.2720	1-1/2	6	600181
J	0.2770	1-1/2	6	600182
K	0.2810	1-1/2	6	600183
L	0.2900	1-1/2	6	600184
M	0.2950	1-1/2	6	600185
N	0.3020	1-1/2	6	600186
O	0.3160	1-1/2	6	600187
P	0.3230	1-1/2	6	600188

Size	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code
Q	0.3320	1-1/2	6	600189
R	0.3390	1-1/2	6	600190
S	0.3480	1-3/4	7	600191
T	0.3580	1-3/4	7	600192
U	0.3680	1-3/4	7	600193
V	0.3770	1-3/4	7	600194
W	0.3860	1-3/4	7	600195
X	0.3970	1-3/4	7	600196
Y	0.4040	1-3/4	7	600197
Z	0.4130	1-3/4	7	600198

### Wire Gage Sizes

Size	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code
1	0.2280	1-1/2	6	600199
2	0.2210	1-1/2	6	600200
3	0.2130	1-1/4	5	600201
4	0.2090	1-1/4	5	600202
5	0.2055	1-1/4	5	600203
6	0.2040	1-1/4	5	600204
7	0.2010	1-1/4	5	600205
8	0.1990	1-1/4	5	600206
9	0.1960	1-1/4	5	600207
10	0.1935	1-1/4	5	600208

Size	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code
11	0.1910	1-1/4	5	600209
12	0.1890	1-1/8	4-1/2	600210
13	0.1850	1-1/8	4-1/2	600211
14	0.1820	1-1/8	4-1/2	600212
15	0.1800	1-1/8	4-1/2	600213
16	0.1770	1-1/8	4-1/2	600214
17	0.1730	1-1/8	4-1/2	600215
18	0.1695	1-1/8	4-1/2	600216
19	0.1660	1-1/8	4-1/2	600217
20	0.1610	1-1/8	4-1/2	600218

Size	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code
21	0.1590	1-1/8	4-1/2	600219
22	0.1570	1	4	600220
23	0.1540	1	4	600221
24	0.1520	1	4	600222
25	0.1495	1	4	600223
26	0.1470	1	4	600224
27	0.1440	1	4	600225
28	0.1405	1	4	600226
29	0.1360	1	4	600227
30	0.1285	7/8	3-1/2	600228
31	0.1200	7/8	3-1/2	600229
32	0.1160	7/8	3-1/2	600230

### Over & Under Sizes

Size (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code
0.1240	7/8	3-1/2	600231
0.1260	7/8	3-1/2	600232
0.1865	1-1/8	4-1/2	600233
0.1885	1-1/8	4-1/2	600234

Size (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code
0.2490	1-1/2	6	600235
0.2510	1-1/2	6	600236
0.3115	1-1/2	6	600237
0.3135	1-1/2	6	600238

Size (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code
0.3740	1-3/4	7	600239
0.3760	1-3/4	7	600240
0.4365	1-3/4	7	600241
0.4385	1-3/4	7	600242
0.4990	2	8	600243
0.5010	2	8	600244

### Dowel Pin Sizes

Size (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code
0.1230	7/8	3-1/2	600245
0.1247	7/8	3-1/2	600246
0.1855	1-1/8	4-1/2	600247
0.1870	1-1/8	4-1/2	600248

Size (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code
0.2480	1-1/2	6	600249
0.2495	1-1/2	6	600250
0.3105	1-1/2	6	600251
0.3120	1-1/2	6	600252

Size (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code
0.3730	1-3/4	7	600253
0.3745	1-3/4	7	600254
0.4355	1-3/4	7	600255
0.4370	1-3/4	7	600256
0.4980	2	8	600257
0.4995	2	8	600258