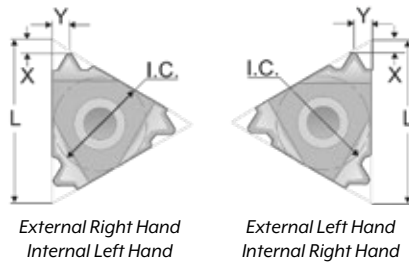


## Threading & Anvil Sets



Threading sets are a versatile solution for those who cut a variety of thread types in limited quantity and do not want to sacrifice thread quality.

METRIC AND OTHER SIZES AVAILABLE UPON REQUEST



Anvil Set

Set Contents	
External UN Inserts	Internal UN Inserts
16ER A60 BMA	16IR A60 BMA
16ER G60 BMA	16IR G60 BMA
16ER AG60 BMA	16IR AG60 BMA
16ER 8UN BMA	16IR 8UN BMA
16ER 12UN BMA	16IR 12UN BMA
16ER 14UN BMA	16IR 14UN BMA
16ER 16UN BMA	16IR 16UN BMA
16ER 18UN BMA	16IR 18UN BMA
16ER 20UN BMA	16IR 20UN BMA
16ER 24UN BMA	16IR 24UN BMA
Tool Holder	
0.75 or 1.00" square	0.75 or 1.00" diameter

### Sets

### Conversion Sets & Anvil Set

Reference	Shank Size	External/Internal	Code
KEU	0.75" square	External	570001
KEU10	1.00" square	External	570002
KIU	0.75" diameter	Internal	570003
KIU10	1.00" diameter	Internal	570004

Reference	Description	Code
*KAE S16N	External Conversion Set	570220
*KAI S16N	Internal Conversion Set	570221
KA 16	Anvil Set	570222

\*Sandvik Conversion Set: To convert your Sandvik tool holder to take Carmex inserts – 3/8 I.C.

## Carbide Threading Insert Grades



Interchangeable with VARDEX, ISCAR, KENNAMETAL, SECO, \*SANDVIK and many other laydown style threading inserts



### CARBIDE INSERT GRADES:

- MXC** P10-P25 PVD TiN coated micrograin for free cutting untreated alloy steels (below 30 HRC), for stainless steels, cast iron and aluminum.
- K10-K20
- BMA** P20-P40 PVD TiAlN coated sub-micrograin grade for stainless steels and exotic materials at medium to high cutting speeds
- K20-K30
- P25C** P15-P35 PVD TiN coated grade for treated and hard alloy steels (25 HRC and up) at medium to low cutting speeds