

Reduced Shank Drills

3/4" Reduced Shank Drill Sets



Description	Drill Point	Material	Code	Description	Drill Point	Material	Code
13/16 - 1-1/16 by 16ths	118°	HSS	610956	13/16 - 1-1/16 by 16ths	135°	Cobalt	612056
1 - 1-1/2 by 8ths	118°	HSS	311169	1 - 1-1/2 by 8ths	135°	Cobalt	311175
1 - 2 by 1/4"	118°	HSS	311170	1 - 2 by 1/4"	135°	Cobalt	311176

3/4" Shank - Boring Mill and Screw Machine



- All sizes 6" overall with 3" flute length

High Speed Steel

118° Point

Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code
25/32	0.7812	610900	1-7/32	1.2188	610914	1-5/8	1.6250	610927
13/16	0.8125	610901	1-1/4	1.2500	610915	1-21/32	1.6562	610928
27/32	0.8438	610902	1-9/32	1.2812	610916	1-11/16	1.6875	610929
7/8	0.8750	610903	1-5/16	1.3125	610917	1-23/32	1.7188	610930
29/32	0.9062	610904	1-11/32	1.3438	610918	1-3/4	1.7500	610931
15/16	0.9375	610905	1-3/8	1.3750	610919	1-25/32	1.7812	610932
31/32	0.9688	610906	1-13/32	1.4062	610920	1-13/16	1.8125	610933
1	1.0000	610907	1-7/16	1.4375	610921	1-27/32	1.8438	610934
1-1/32	1.0312	610908	1-15/32	1.4688	610922	1-7/8	1.8750	610935
1-1/16	1.0625	610909	1-1/2	1.5000	610923	1-29/32	1.9062	610936
1-3/32	1.0938	610910	1-17/32	1.5312	610924	1-15/16	1.9375	610937
1-1/8	1.1250	610911	1-9/16	1.5625	610925	1-31/32	1.9688	610938
1-5/32	1.1562	610912	1-19/32	1.5938	610926	2	2.0000	610939
1-3/16	1.1875	610913						