

Reduced Shank Drill Sets



High Speed Steel Standard 1/2" Shanks

No. of Pieces	Description	Storage	Code
8	9/16" to 1" by 16ths	Metal Index	607116
8	1-1/16" to 1-1/2" by 16ths	Wooden Block	607118
10	9/16" to 1" by 16ths, 1-1/8" and 1-1/4"	Wooden Block	311166
13	17/32" to 3/4" by 32nds, 13/16", 7/8", 15/16", 31/32" and 1"	Wooden Block	311167
33	1/2" to 1" by 64ths	Wooden Block	311168

Cobalt Standard 1/2" Shanks

No. of Pieces	Description	Storage	Code
8	9/16" to 1" by 16ths	Metal Index	311171
8	1-1/16" to 1-1/2" by 16ths	Wooden Block	609001
10	9/16" to 1" by 16ths, 1-1/8" and 1-1/4"	Wooden Block	311172
13	17/32" to 3/4" by 32nds, 13/16", 7/8", 15/16", 31/32" and 1"	Wooden Block	311173
33	1/2" to 1" by 64ths	Wooden Block	311174

Reduced Shank Drills

Metric - 1/2" Shank - Silver and Deming

Metric Sizes - High Speed Steel



- 118° Point
- All sizes 6" overall with 3" flute length

Size (mm)	Decimal Equivalent (Inch)	Code	Size (mm)	Decimal Equivalent (Inch)	Code	Size (mm)	Decimal Equivalent (Inch)	Code
13.00	0.5118	608799	19.00	0.7480	751325	25.00	0.9843	751331
13.50	0.5315	608800	19.50	0.7677	608812	25.50	1.0039	608824
14.00	0.5512	751320	20.00	0.7874	751326	26.00	1.0236	608825
14.50	0.5709	608802	20.50	0.8071	608814	26.50	1.0433	608826
15.00	0.5906	751321	21.00	0.8268	751327	27.00	1.0630	608827
15.50	0.6102	608804	21.50	0.8465	608816	27.50	1.0827	608828
16.00	0.6299	751322	22.00	0.8661	751328	28.00	1.1024	608829
16.50	0.6496	608806	22.50	0.8858	608818	28.50	1.1220	608830
17.00	0.6693	751323	23.00	0.9055	751329	29.00	1.1417	608831
17.50	0.6890	608808	23.50	0.9252	608820	30.00	1.1811	608832
18.00	0.7087	751324	24.00	0.9449	751330	30.50	1.2007	608833
18.50	0.7283	608810	24.50	0.9646	608822	31.00	1.2205	608834