

## Jobber Length Drills - Parabolic Flute

### Metric Sizes - Jobber Length - Parabolic Flute

#### High Speed Steel

Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code
1.50	0.0591	7/8	1-7/8	12	607293	8.60	0.3386	3-7/16	4-3/4	6	607312
2.00	0.0787	1	2-1/8	12	607294	9.00	0.3543	3-1/2	4-7/8	6	607313
2.50	0.0984	1-3/8	2-3/8	12	607295	9.50	0.3740	3-5/8	5	6	607314
3.00	0.1181	1-5/8	2-3/4	12	607296	10.00	0.3937	3-3/4	5-1/8	6	607315
3.50	0.1378	1-3/4	2-7/8	12	607297	10.50	0.4134	3-15/16	5-3/8	6	607316
4.00	0.1575	2-1/8	3-1/4	12	607298	11.00	0.4331	4-1/16	5-1/2	6	607317
4.50	0.1772	2-3/16	3-3/8	12	607299	11.50	0.4528	4-3/16	5-5/8	6	607318
5.00	0.1968	2-7/16	3-5/8	12	607300	12.00	0.4724	4-3/8	5-7/8	6	607319
5.20	0.2047	2-1/2	3-3/4	12	607301	12.50	0.4921	4-1/2	6	6	607320
5.50	0.2165	2-1/2	3-3/4	12	607302	13.00	0.5118	4-1/2	6	1	607321
5.60	0.2205	2-5/8	3-7/8	12	607303	13.50	0.5315	4-13/16	6-5/8	1	607322
6.00	0.2362	2-3/4	4	12	607304	14.00	0.5512	4-13/16	6-5/8	1	607323
6.50	0.2559	2-7/8	4-1/8	12	607305	14.50	0.5709	4-13/16	6-5/8	1	607324
6.80	0.2677	2-7/8	4-1/8	12	607306	15.00	0.5906	5-3/16	7-1/8	1	607325
7.00	0.2756	2-7/8	4-1/8	12	607307	15.50	0.6102	5-3/16	7-1/8	1	607326
7.50	0.2953	3-1/16	4-3/8	6	607308	16.00	0.6299	5-3/16	7-1/8	1	607327
8.00	0.3150	3-3/16	4-1/2	6	607309	16.50	0.6496	5-3/16	7-1/8	1	607328
8.20	0.3228	3-5/16	4-5/8	6	607310	17.00	0.6693	5-5/8	7-5/8	1	607329
8.50	0.3346	3-7/16	4-3/4	6	607311	17.50	0.6890	5-5/8	7-5/8	1	607330

## Metric Parabolic Drills - Jobber and Long Length



- 130° split point
- Bright finish
- Good chip removal
- Ideal for CNC

### Jobber Length - Metric Parabolic Drills

#### Cobalt

Size (mm)	Decimal Equivalent (Inch)	L1 (mm)	L2 (mm)	Code	Size (mm)	Decimal Equivalent (Inch)	L1 (mm)	L2 (mm)	Code
2.00	0.0787	24	49	607331	3.90	0.1535	43	75	607350
2.10	0.0827	24	49	607332	4.00	0.1575	43	75	607351
2.20	0.0866	27	53	607333	4.10	0.1614	43	75	607352
2.30	0.0906	27	53	607334	4.20	0.1654	43	75	607353
2.40	0.0945	30	57	607335	4.30	0.1693	47	80	607354
2.50	0.0984	30	57	607336	4.40	0.1732	47	80	607355
2.60	0.1024	30	57	607337	4.50	0.1772	47	80	607356
2.70	0.1063	33	61	607338	4.60	0.1811	47	80	607357
2.80	0.1102	33	61	607339	4.70	0.1850	47	80	607358
2.90	0.1142	33	61	607340	4.80	0.1890	52	86	607359
3.00	0.1181	33	61	607341	4.90	0.1929	52	86	607360
3.10	0.1220	36	65	607342	5.00	0.1968	52	86	607361
3.20	0.1260	36	65	607343	5.10	0.2008	52	86	607362
3.30	0.1299	36	65	607344	5.20	0.2047	52	86	607363
3.40	0.1339	39	70	607345	5.30	0.2087	52	86	607364
3.50	0.1378	39	70	607346	5.40	0.2126	57	93	607365
3.60	0.1417	39	70	607347	5.50	0.2165	57	93	607366
3.70	0.1457	39	70	607348	5.60	0.2205	57	93	607367
3.80	0.1496	43	75	607349	5.70	0.2244	57	93	607368