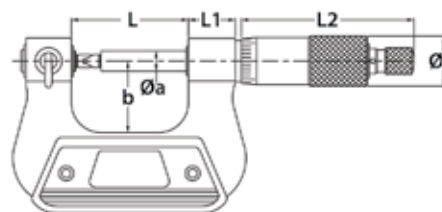
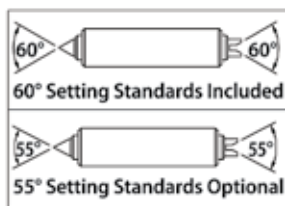


## Screw Thread Micrometers



OPTIONAL ACCESSORY: 55° Setting standards

- Measures pitch diameter of screw threads
- Graduation: 0.001"
- Non-rotating spindle
- Ratchet stop
- Micrometers over 1" supplied with 60° setting standards (55° setting standards sold separately)
- Supplied in fitted storage case

### Accuracy of Micrometers with Tips

Pitch (TPI)	Range					
	0-1" (Inch)	1-2" (Inch)	2-3" (Inch)	3-4" (Inch)	4-5" (Inch)	5-8" (Inch)
64-48	±0.00040	-	-	-	-	-
44-32	±0.00040	±0.00050	-	-	-	-
28-20	±0.00045	±0.00060	±0.00065	±0.00065	-	-
19-13	±0.00055	±0.00065	±0.00075	±0.00075	±0.00080	±0.00090
12-7	±0.00065	±0.00075	±0.00085	±0.00085	±0.00090	±0.00100
6-3.5	-	±0.00085	±0.00090	±0.00090	±0.00100	±0.00110

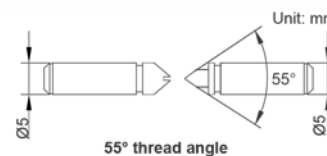
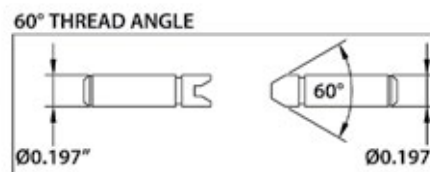
Range (Inch)	L (Inch)	L1 (Inch)	L2 (Inch)	Øa (Inch)	b (Inch)	Øc (Inch)	INSIZE No.	Code
0-1	1.654	0.669	2.598	0.315	1.024	0.709	3281-1	281696
1-2	2.638	0.669	2.598	0.315	1.496	0.709	3281-2	281697
2-3	3.622	0.669	2.598	0.315	1.969	0.709	3281-3	281698
3-4	4.630	0.669	2.598	0.315	2.441	0.709	3281-4	281699
4-5	5.630	0.669	2.598	0.315	2.756	0.709	3281-5	281700
5-6	6.622	0.669	2.598	0.315	3.228	0.709	3281-6	281701
6-7	7.559	0.669	2.598	0.315	3.720	0.709	3281-7	281702
7-8	8.543	0.669	2.598	0.315	4.213	0.709	3281-8	281703

## Screw Thread Micrometer Measuring Tips



Metric & Unified Screw for 60° Threads, Whitworth Thread 55° Thread Angle

- Supplied in pairs
- Suitable for INSIZE micrometers - series 3281 and 3581



Pitch (TPI/mm)	INSIZE No.	Code
64-48/0.4-0.5	7381-T11	281671
44-28/0.6-0.9	7381-T12	281672
24-14/1-1.75	7381-T13	281673
13-9/2-3	7381-T14	281674
8-5/3.5-5	7381-T15	281675
4.5-3.5/5.5-7	7381-T16	281676
6-Pair Set includes above	7381-TS	281670

More on page 488

### Whitworth thread (55° thread angle)

Pitch (TPI)	INSIZE No.	Code
10-Pair Set includes: 60-48, 48-40, 40-32, 32-24, 24-18, 18-14, 14-10, 10-7, 7-4.5, 4.5-3.5	7381-T2S	281677