

Threading Inserts

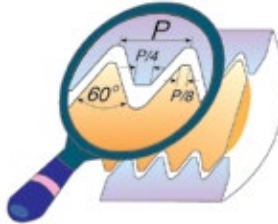


Carbide – Full Profile

UN, ISO Metric, NPT Pipe, Stub ACME & ACME

Other forms, multi tooth and left hand also available upon request

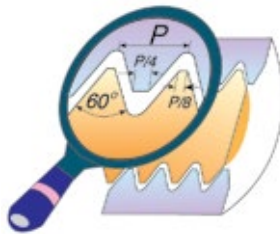
UN – Grade BMA



THREADING

L mm I.C. (Inch)	Pitch TPI	Right Hand	External Code	Internal Code	L mm I.C. (Inch)	Pitch TPI	Right Hand	External Code	Internal Code
11 (1/4)	72	11ER/11IR	578074	578314	16 (3/8)	40	16ER/16IR	578194	578434
11 (1/4)	64	11ER/11IR	578080	578320	16 (3/8)	36	16ER/16IR	578200	578440
11 (1/4)	56	11ER/11IR	578086	578326	16 (3/8)	32	16ER/16IR	578206	578446
11 (1/4)	48	11ER/11IR	578092	578332	16 (3/8)	28	16ER/16IR	578212	578452
11 (1/4)	44	11ER/11IR	578098	578338	16 (3/8)	27	16ER/16IR	578218	578458
11 (1/4)	40	11ER/11IR	578104	578344	16 (3/8)	24	16ER/16IR	578224	578464
11 (1/4)	36	11ER/11IR	578110	578350	16 (3/8)	20	16ER/16IR	578230	578470
11 (1/4)	32	11ER/11IR	578116	578356	16 (3/8)	18	16ER/16IR	578236	578476
11 (1/4)	28	11ER/11IR	578122	578362	16 (3/8)	16	16ER/16IR	578242	578482
11 (1/4)	27	11ER/11IR	578128	578368	16 (3/8)	14	16ER/16IR	578248	578488
11 (1/4)	24	11ER/11IR	578134	578374	16 (3/8)	13	16ER/16IR	578254	578494
11 (1/4)	20	11ER/11IR	578140	578380	16 (3/8)	12	16ER/16IR	578260	578500
11 (1/4)	18	11ER/11IR	578146	578386	16 (3/8)	11.5	16ER/16IR	578266	578506
11 (1/4)	16	11ER/11IR	578152	578392	16 (3/8)	11	16ER/16IR	578272	578512
11 (1/4)	14	11ER/11IR	578158	578398	16 (3/8)	10	16ER/16IR	578278	578518
16 (3/8)	72	16ER/16IR	578164	578404	16 (3/8)	9	16ER/16IR	578284	578524
16 (3/8)	64	16ER/16IR	578170	578410	16 (3/8)	8	16ER/16IR	578290	578530
16 (3/8)	56	16ER/16IR	578176	578416	22 (1/2)	7	22ER/22IR	578296	578536
16 (3/8)	48	16ER/16IR	578182	578422	22 (1/2)	6	22ER/22IR	578302	578542
16 (3/8)	44	16ER/16IR	578188	578428	22 (1/2)	5	22ER/22IR	578308	578548

ISO Metric – Grade BMA



L mm I.C. (Inch)	Pitch mm	Right Hand	External Code	Internal Code	L mm I.C. (Inch)	Pitch mm	Right Hand	External Code	Internal Code
16 (3/8)	0.35	16ER/16IR	578558	578666	16 (3/8)	1.75	16ER/16IR	578618	578726
16 (3/8)	0.4	16ER/16IR	578564	578672	16 (3/8)	2.0	16ER/16IR	578624	578732
16 (3/8)	0.45	16ER/16IR	578570	578678	16 (3/8)	2.5	16ER/16IR	578630	578738
16 (3/8)	0.5	16ER/16IR	578576	578684	16 (3/8)	3.0	16ER/16IR	578636	578744
16 (3/8)	0.6	16ER/16IR	578582	578690	22 (1/2)	3.5	22ER/22IR	578642	578750
16 (3/8)	0.75	16ER/16IR	578588	578696	22 (1/2)	4.0	22ER/22IR	578648	578756
16 (3/8)	0.8	16ER/16IR	578594	578702	22 (1/2)	4.5	22ER/22IR	578654	578762
16 (3/8)	1.0	16ER/16IR	578600	578708	22 (1/2)	5.0	22ER/22IR	578660	578768
16 (3/8)	1.25	16ER/16IR	578606	578714					
16 (3/8)	1.5	16ER/16IR	578612	578720					