



## Spade Drill Inserts

High Speed Steel (M4) – TiN Coated & TiAlN Coated (continued)



Series Min. to Max.	Thickness	Diameter	Decimal Equivalent (Inch)	HSS (M4) TiN Coated	HSS (M4) TiAlN Coated
				Code	Code
(continued) <b>1</b> 0.690" to 0.960" 17.53 mm to 24.38 mm	5/32" 4.0 mm	21 mm	0.8268	548013	548147
		27/32"	0.8438	548014	548148
		55/64"	0.8594	548023	548157
		22 mm	0.8661	548015	548149
		7/8"	0.8750	548016	548150
		57/64"	0.8906	548024	548158
		23 mm	0.9055	548017	548151
		29/32"	0.9062	548018	548152
		59/64"	0.9219	548019	548153
		15/16"	0.9375	548020	548154
		24 mm	0.9449	548021	548155
<b>2</b> 0.961" to 1.380" 24.41 mm to 35.05 mm	3/16" 4.8 mm	31/32"	0.9688	548025	548159
		63/64"	0.9843	548026	548160
		1"	1.0000	548027	548161
		1-1/64"	1.0156	548028	548162
		26 mm	1.0236	548029	548163
		1-1/32"	1.0312	548030	548164
		1-3/64"	1.0469	548051	548185
		1-1/16"	1.0625	548031	548165
		27 mm	1.0630	548032	548166
		1-3/32"	1.0938	548033	548167
		28 mm	1.1024	548034	548168
		1-7/64"	1.1094	548052	548186
		1-1/8"	1.1250	548035	548169
		29 mm	1.1417	548036	548170
		1-5/32"	1.1562	548037	548171
		30 mm	1.1811	548038	548172
		1-3/16"	1.1875	548039	548173
		1-7/32"	1.2188	548040	548174
		31 mm	1.2205	548041	548175
		1-1/4"	1.2500	548042	548176
		32 mm	1.2598	548043	548177
		1-9/32"	1.2812	548044	548178
		33 mm	1.2992	548045	548179
1-5/16"	1.3125	548046	548180		
34 mm	1.3386	548047	548181		
1-11/32"	1.3438	548048	548182		
1-3/8"	1.3750	548049	548183		
35 mm	1.3780	548050	548184		
<b>3</b> 1.353" to 1.882" 34.36 mm to 47.80 mm <i>(continued on next page)</i>	1/4" 6.4 mm	1-13/32"	1.4062	548053	548187
		36 mm	1.4173	548054	548188
		1-7/16"	1.4375	548055	548189
		37 mm	1.4567	548056	548190
		1-15/32"	1.4688	548057	548191
		38 mm	1.4961	548058	548192
		1-1/2"	1.5000	548059	548193
		1-17/32"	1.5312	548060	548194
		39 mm	1.5354	548061	548195
		1-9/16"	1.5625	548062	548196
		40 mm	1.5748	548063	548197
		1-19/32"	1.5938	548064	548198
		41 mm	1.6142	548065	548199
1-5/8"	1.6250	548066	548200		