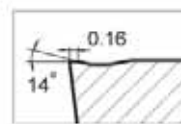
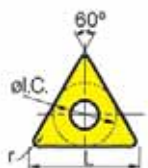


## Turning Inserts

### TCMT HR for Roughing



POSITIVE TRIANGULAR



TCMT-HR



#### Coated Grades - CVD

##### YBC151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
TCMT-1.8(1.5)2-HR	TCMT-090208-HR	0.378	0.219	0.094	0.098	0.031	575136
TCMT-3(2.5)1-HR	TCMT-16T304-HR	0.650	0.375	0.156	0.173	0.016	575208
TCMT-3(2.5)2-HR	TCMT-16T308-HR	0.650	0.375	0.156	0.173	0.031	575242

##### YBC251

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
TCMT-1.8(1.5)1-HR	TCMT-090204-HR	0.378	0.219	0.094	0.098	0.016	575124
TCMT-1.8(1.5)2-HR	TCMT-090208-HR	0.378	0.219	0.094	0.098	0.031	575138
TCMT-3(2.5)1-HR	TCMT-16T304-HR	0.650	0.375	0.156	0.173	0.016	575210
TCMT-3(2.5)2-HR	TCMT-16T308-HR	0.650	0.375	0.156	0.173	0.031	575244
TCMT-432-HR	TCMT-220408-HR	0.866	0.500	0.187	0.217	0.031	575256

##### YBC351

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
TCMT-3(2.5)2-HR	TCMT-16T308-HR	0.650	0.375	0.156	0.173	0.031	575246
TCMT-432-HR	TCMT-220408-HR	0.866	0.500	0.187	0.217	0.031	575258

##### YBD102

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
TCMT-3(2.5)1-HR	TCMT-16T304-HR	0.650	0.375	0.156	0.173	0.016	575212
TCMT-3(2.5)2-HR	TCMT-16T308-HR	0.650	0.375	0.156	0.173	0.031	575248

##### YBD151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
TCMT-1.8(1.5)2-HR	TCMT-090208-HR	0.378	0.219	0.094	0.098	0.031	575140

##### YBD152

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
TCMT-3(2.5)2-HR	TCMT-16T308-HR	0.650	0.375	0.156	0.173	0.031	575250

##### YBM151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
TCMT-3(2.5)2-HR	TCMT-16T308-HR	0.650	0.375	0.156	0.173	0.031	575252