

Turning Inserts

TCMT HM for Medium Machining



Coated Grades - CVD

YBD102

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
TCMT-2(1.5)1-HM	TCMT-110204-HM	0.433	0.250	0.094	0.110	0.016	575164
TCMT-3(2.5)1-HM	TCMT-16T304-HM	0.650	0.375	0.156	0.173	0.016	575196
TCMT-3(2.5)2-HM	TCMT-16T308-HM	0.650	0.375	0.156	0.173	0.031	575228

YBD151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
TCMT-2(1.5)2-HM	TCMT-110208-HM	0.433	0.250	0.094	0.110	0.031	575176
TCMT-3(2.5)1-HM	TCMT-16T304-HM	0.650	0.375	0.156	0.173	0.016	575198
TCMT-3(2.5)2-HM	TCMT-16T308-HM	0.650	0.375	0.156	0.173	0.031	575230

YBD152

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
TCMT-1.8(1.5)1-HM	TCMT-090204-HM	0.378	0.219	0.094	0.098	0.016	575118
TCMT-1.8(1.5)2-HM	TCMT-090208-HM	0.378	0.219	0.094	0.098	0.031	575132
TCMT-3(2.5)1-HM	TCMT-16T304-HM	0.650	0.375	0.156	0.173	0.016	575200
TCMT-3(2.5)2-HM	TCMT-16T308-HM	0.650	0.375	0.156	0.173	0.031	575232

YBM151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
TCMT-3(2.5)2-HM	TCMT-16T308-HM	0.650	0.375	0.156	0.173	0.031	575234

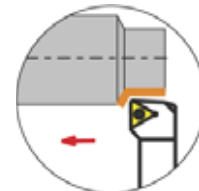
YBM251

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
TCMT-1.8(1.5)1-HM	TCMT-090204-HM	0.378	0.219	0.094	0.098	0.016	575120
TCMT-1.8(1.5)2-HM	TCMT-090208-HM	0.378	0.219	0.094	0.098	0.031	575134
TCMT-2(1.5)1-HM	TCMT-110204-HM	0.433	0.250	0.094	0.110	0.016	575166
TCMT-3(2.5)1-HM	TCMT-16T304-HM	0.650	0.375	0.156	0.173	0.016	575202
TCMT-3(2.5)2-HM	TCMT-16T308-HM	0.650	0.375	0.156	0.173	0.031	575236

YBM351

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
TCMT-3(2.5)1-HM	TCMT-16T304-HM	0.650	0.375	0.156	0.173	0.016	575206
TCMT-3(2.5)2-HM	TCMT-16T308-HM	0.650	0.375	0.156	0.173	0.031	575240

To be used with holders: STACR/L; STFCR/L; STGCR/L; STTCR/L; S_ _-STFCR/L



EXAMPLE: STACR