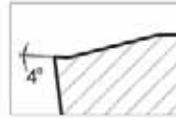
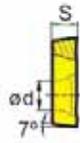
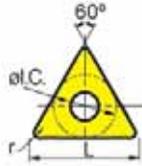


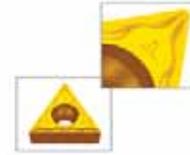
## Turning Inserts TCMT HF for Finishing



POSITIVE TRIANGULAR



TCMT-HF



### Coated Grades - CVD

#### YBC151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
TCMT-1.8(1.5)1-HF	TCMT-090202-HF	0.378	0.219	0.094	0.098	0.008	575102
TCMT-2(1.5)1-HF	TCMT-110204-HF	0.433	0.250	0.094	0.110	0.016	575149
TCMT-3(2.5)1-HF	TCMT-16T304-HF	0.650	0.375	0.156	0.173	0.016	575180
TCMT-3(2.5)2-HF	TCMT-16T308-HF	0.650	0.375	0.156	0.173	0.031	575214

#### YBC251

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
TCMT-1.8(1.5)1-HF	TCMT-090202-HF	0.378	0.219	0.094	0.098	0.008	575104
TCMT-2(1.5)0-HF	TCMT-110202-HF	0.433	0.250	0.094	0.110	0.008	575142
TCMT-2(1.5)1-HF	TCMT-110204-HF	0.433	0.250	0.094	0.110	0.016	575150
TCMT-3(2.5)1-HF	TCMT-16T304-HF	0.650	0.375	0.156	0.173	0.016	575182
TCMT-3(2.5)2-HF	TCMT-16T308-HF	0.650	0.375	0.156	0.173	0.031	575216

#### YBC351

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
TCMT-2(1.5)1-HF	TCMT-110204-HF	0.433	0.250	0.094	0.110	0.016	575152
TCMT-3(2.5)1-HF	TCMT-16T304-HF	0.650	0.375	0.156	0.173	0.016	575184
TCMT-3(2.5)2-HF	TCMT-16T308-HF	0.650	0.375	0.156	0.173	0.031	575218

#### YBD151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
TCMT-3(2.5)1-HF	TCMT-16T304-HF	0.650	0.375	0.156	0.173	0.016	575186

#### YBM151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
TCMT-3(2.5)1-HF	TCMT-16T304-HF	0.650	0.375	0.156	0.173	0.016	575188

#### YBM251

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
TCMT-1.8(1.5)1-HF	TCMT-090202-HF	0.378	0.219	0.094	0.098	0.008	575106
TCMT-2(1.5)0-HF	TCMT-110202-HF	0.433	0.250	0.094	0.110	0.008	575144
TCMT-2(1.5)1-HF	TCMT-110204-HF	0.433	0.250	0.094	0.110	0.016	575154