



Keyseating Broaches

High Speed Steel

Broach Size (mm)	Keyway Width Tolerance (Inch)	Body Dimensions W x H x L	Minimum Length of Cut (Inch)	Maximum Length of Cut (Inch)	Code
20	0.7874 - 0.7883	20 mm x 1 x 20	1-1/16	5-5/16	605843
22	0.8661 - 0.8669	22 mm x 1 x 20	1-1/16	5-5/16	605844
24	0.9449 - 0.9458	24 mm x 1 x 20	1-1/16	5-5/16	605845
25	0.9843 - 0.9853	25 mm x 1 x 20	1-1/16	5-5/16	605846

Arbor Presses



- Easy to operate manual broaching machines
- Model 2R Arbor Press - Suitable for use with all standard broaches up to and including C series (3/8" or 10mm)
- Model 3R Arbor Press - Suitable for use with all standard broaches up to and including D series (1/2" or 12mm)

Model	Diameter Maximum (Inch)	Height Over Plate (Inch)	Leverage	Overall Height (Inch)	Pressure (Ton)	Weight (lbs)	Code
2R	12	17-1/4	45:1	32	3	220	218000
3R	21	20-1/2	55:1	35	5	517	218001



Keyway Broaches

High Speed Steel



Inch

Broach Size (Inch)	Broach Dimensions (Inch)	No. of Shims Required	Tooth Pitch (Inch)	No. of Teeth	Minimum Length of Cut (Inch)	Maximum Length of Cut (Inch)	Code
1/16 AA	1/8 x 5	0	3/16	18	13/64	1-1/8	605847
3/32 AA	1/8 x 5	0	3/16	18	13/64	1-1/8	605848
1/8 AA	1/8 x 5	1	3/16	18	13/64	1-1/8	605849
3/32 BB	3/16 x 6-3/4	0	9/32	16	19/64	1-11/16	605850
1/8 BB	3/16 x 6-3/4	1	9/32	16	19/64	1-11/16	605851
5/32 BB	3/16 x 6-3/4	1	9/32	16	19/64	1-11/16	605852
3/16 BB	3/16 x 6-3/4	1	9/32	16	19/64	1-11/16	605853
3/16 CC	3/8 x 11-3/4	1	3/8	20	25/64	2-1/2	605854
1/4 CC	3/8 x 11-3/4	1	3/8	20	25/64	2-1/2	605855
5/16 CC	3/8 x 11-3/4	2	3/8	20	25/64	2-1/2	605856
3/8 CC	3/8 x 11-3/4	2	3/8	20	25/64	2-1/2	605857
5/16 DD	9/16 x 13-7/8	2	5/8	17	1	6	605858
3/8 DD	9/16 x 13-7/8	2	5/8	17	1	6	605859
7/16 DD	9/16 x 13-7/8	3	5/8	17	1	6	605860
1/2 DD	9/16 x 13-7/8	3	5/8	17	1	6	605861
5/8 EE	3/4 x 15-1/2	4	5/8	20	1	6	605862
3/4 EE	3/4 x 15-1/2	5	5/8	20	1	6	605863
7/8 FF	1 x 20-1/4	6	5/8	26	1	6	605864
1 FF	1 x 20-1/4	7	5/8	26	1	6	605865