

Metric Keyseating Broaches

High Speed Steel



Broach Size (mm)	Keyway Width Tolerance (Inch)	Body Dimensions W x H x L	Minimum Length of Cut (Inch)	Maximum Length of Cut (Inch)	Code
2	0.0787 - 0.0792	3/16 x 3/8 x 16	5/8	1-7/8	605829
3	0.1181 - 0.1186	3/16 x 7/16 x 16	5/8	1-7/8	605830
4	0.1575 - 0.1580	3/16 x 1/2 x 16	5/8	1-7/8	605831
5	0.1968 - 0.1973	5 mm x 9/16 x 16	5/8	1-7/8	605832
6	0.2362 - 0.2367	6 mm x 3/4 x 16	5/8	1-7/8	605833
6	0.2362 - 0.2367	6 mm x 3/4 x 20	5/8	3-1/8	605834
8	0.3150 - 0.3155	8 mm x 7/8 x 16	1-1/16	3-3/16	605835
8	0.3150 - 0.3155	8 mm x 7/8 x 20	1-1/16	5-5/16	605836
10	0.3937 - 0.3942	10 mm x 7/8 x 20	1-1/16	5-5/16	605837
12	0.4724 - 0.4730	12 mm x 1 x 20	1-1/16	5-5/16	605838
13	0.5118 - 0.5125	13 mm x 1 x 20	1-1/16	5-5/16	605839
14	0.5612 - 0.5519	14 mm x 1 x 20	1-1/16	5-5/16	605840
16	0.8299 - 0.6306	16 mm x 1 x 20	1-1/16	5-5/16	605841
18	0.7087 - 0.7093	18 mm x 1 x 20	1-1/16	5-5/16	605842
20	0.7874 - 0.7883	20 mm x 1 x 20	1-1/16	5-5/16	605843
22	0.8661 - 0.8669	22 mm x 1 x 20	1-1/16	5-5/16	605844
24	0.9449 - 0.9458	24 mm x 1 x 20	1-1/16	5-5/16	605845
25	0.9843 - 0.9853	25 mm x 1 x 20	1-1/16	5-5/16	605846