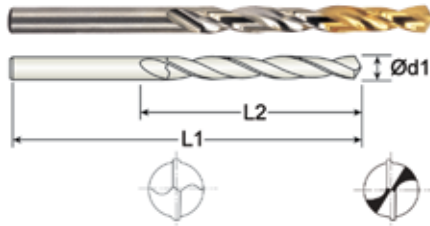


## Jobber Length Drills - Gold-P Coated



Under #52 (.0635) #52 (.0635) and Over

Tolerance of D	up to 1/8(.1250)
	0~ -.0005
	over 1/8(.1250) ~ up to 1/4(.2500)
	0~ -.0007
	over 1/4(.2500) ~ up to 1/2(.5000)
	0~ -.0010

- Straight shank
- Flute Geometry: right hand spiral, wider flutes
- Point Angle: 135° split point 0.059" diameter and over
- Surface treatment: bright body, TiN coating on working part
- Application: drilling in steel, cast steel (alloyed and non-alloyed), grey cast iron, graphite, and malleable cast iron

### Fractional Sizes - Jobber Length Drills - Gold-P Coated

#### High Speed Steel - Cobalt 8%

Size	D	L2	L1	Package Quantity	Code	Size	D	L2	L1	Package Quantity	Code
3/64	0.0469	3/4	1-3/4	10	883050	9/32	0.2813	2-15/16	4-1/4	10	883065
1/16	0.0625	7/8	1-7/8	10	883051	19/64	0.2969	3-1/16	4-3/8	10	883066
5/64	0.0781	1	2	10	883052	5/16	0.3125	3-3/16	4-1/2	10	883067
3/32	0.0938	1-1/4	2-1/4	10	883053	21/64	0.3281	3-5/16	4-5/8	5	883068
7/64	0.1094	1-1/2	2-5/8	10	883054	11/32	0.3438	3-7/16	4-3/4	5	883069
1/8	0.1250	1-5/8	2-3/4	10	883055	23/64	0.3594	3-1/2	4-7/8	5	883070
9/64	0.1406	1-3/4	2-7/8	10	883056	3/8	0.3750	3-5/8	5	5	883071
5/32	0.1563	2	3-1/8	10	883057	25/64	0.3906	3-3/4	5-1/8	5	883072
11/64	0.1719	2-1/8	3-1/4	10	883058	13/32	0.4063	3-7/8	5-1/4	5	883073
3/16	0.1875	2-5/16	3-1/2	10	883059	27/64	0.4219	3-15/16	5-3/8	5	883074
13/64	0.2031	2-7/16	3-5/8	10	883060	7/16	0.4375	4-1/16	5-1/2	5	883075
7/32	0.2188	2-1/2	3-3/4	10	883061	29/64	0.4531	4-3/16	5-5/8	5	883076
15/64	0.2344	2-5/8	3-7/8	10	883062	15/32	0.4688	4-5/16	5-3/4	5	883077
1/4	0.2500	2-3/4	4	10	883063	31/64	0.4844	4-3/8	5-7/8	5	883078
17/64	0.2656	2-7/8	4-1/8	10	883064	1/2	0.5000	4-1/2	6	5	883079

### Letter Sizes - Jobber Length Drills - Gold-P Coated

#### High Speed Steel - Cobalt 8%

Size	D	L2	L1	Package Quantity	Code	Size	D	L2	L1	Package Quantity	Code
A	0.2340	2-5/8	3-7/8	10	883134	N	0.3020	3-1/16	4-3/8	10	883147
B	0.2380	2-3/4	4	10	883135	O	0.3160	3-3/16	4-1/2	10	883148
C	0.2420	2-3/4	4	10	883136	P	0.3230	3-5/16	4-5/8	10	883149
D	0.2460	2-3/4	4	10	883137	Q	0.3320	3-7/16	4-3/4	5	883150
E	0.2500	2-3/4	4	10	883138	R	0.3390	3-7/16	4-3/4	5	883151
F	0.2570	2-7/8	4-1/8	10	883139	S	0.3480	3-1/2	4-7/8	5	883152
G	0.2610	2-7/8	4-1/8	10	883140	T	0.3580	3-1/2	4-7/8	5	883153
H	0.2660	2-7/8	4-1/8	10	883141	U	0.3680	3-5/8	5	5	883154
I	0.2720	2-7/8	4-1/8	10	883142	V	0.3770	3-5/8	5	5	883155
J	0.2770	2-7/8	4-1/8	10	883143	W	0.3860	3-3/4	5-1/8	5	883156
K	0.2810	2-15/16	4-1/4	10	883144	X	0.3970	3-3/4	5-1/8	5	883157
L	0.2900	2-15/16	4-1/4	10	883145	Y	0.4040	3-7/8	5-1/4	5	883158
M	0.2950	3-1/16	4-3/8	10	883146	Z	0.4130	3-7/8	5-1/4	5	883159