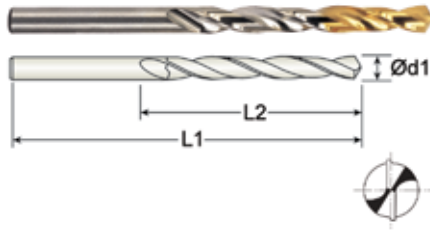


## Jobber Length Drills - Gold-P Coated



Tolerance of D	up to 1/8(.1250)
	0~ -.0005
over 1/8(.1250) ~ up to 1/4(.2500)	0~ -.0007
	over 1/4(.2500) ~ up to 1/2(.5000)
	0~ -.0010

- Straight shank
- Flute Geometry: right hand spiral, 38° helix, parabolic flute
- Point Angle: 130° split point 0.059" diameter and over
- Surface treatment: bright body, TiN coating on working part
- Application: improved chip removal in most materials, especially in deep drilling applications

### Fractional Sizes - Jobber Length Drills - Parabolic Flute - Gold-P Coated

#### High Speed Steel - Cobalt 5%

Size	D	L2	L1	Package Quantity	Code	Size	D	L2	L1	Package Quantity	Code
5/64	0.0781	1	2	10	883080	19/64	0.2969	3-1/16	4-3/8	10	883094
3/32	0.0938	1-1/4	2-1/4	10	883081	5/16	0.3125	3-3/16	4-1/2	10	883095
7/64	0.1094	1-1/2	2-5/8	10	883082	21/64	0.3281	3-5/16	4-5/8	5	883096
1/8	0.1250	1-5/8	2-3/4	10	883083	11/32	0.3438	3-7/16	4-3/4	5	883097
9/64	0.1406	1-3/4	2-7/8	10	883084	23/64	0.3594	3-1/2	4-7/8	5	883098
5/32	0.1563	2	3-1/8	10	883085	3/8	0.3750	3-5/8	5	5	883099
11/64	0.1719	2-1/8	3-1/4	10	883086	25/64	0.3906	3-3/4	5-1/8	5	883100
3/16	0.1875	2-5/16	3-1/2	10	883087	13/32	0.4063	3-7/8	5-1/4	5	883101
13/64	0.2031	2-7/16	3-5/8	10	883088	27/64	0.4219	3-15/16	5-3/8	5	883102
7/32	0.2188	2-1/2	3-3/4	10	883089	7/16	0.4375	4-1/16	5-1/2	5	883103
15/64	0.2344	2-5/8	3-7/8	10	883090	29/64	0.4531	4-3/16	5-5/8	5	883104
1/4	0.2500	2-3/4	4	10	883091	15/32	0.4688	4-5/16	5-3/4	5	883105
17/64	0.2656	2-7/8	4-1/8	10	883092	31/64	0.4844	4-3/8	5-7/8	5	883106
9/32	0.2813	2-15/16	4-1/4	10	883093	1/2	0.5000	4-1/2	6	5	883107

### Letter Sizes - Jobber Length Drills - Parabolic Flute - Gold-P Coated

#### High Speed Steel - Cobalt 5%

Size	D	L2	L1	Package Quantity	Code	Size	D	L2	L1	Package Quantity	Code
A	0.2340	2-5/8	3-7/8	10	883160	N	0.3020	3-1/16	4-3/8	10	883173
B	0.2380	2-3/4	4	10	883161	O	0.3160	3-3/16	4-1/2	10	883174
C	0.2420	2-3/4	4	10	883162	P	0.3230	3-5/16	4-5/8	10	883175
D	0.2460	2-3/4	4	10	883163	Q	0.3320	3-7/16	4-3/4	5	883176
E	0.2500	2-3/4	4	10	883164	R	0.3390	3-7/16	4-3/4	5	883177
F	0.2570	2-7/8	4-1/8	10	883165	S	0.3480	3-1/2	4-7/8	5	883178
G	0.2610	2-7/8	4-1/8	10	883166	T	0.3580	3-1/2	4-7/8	5	883179
H	0.2660	2-7/8	4-1/8	10	883167	U	0.3680	3-5/8	5	5	883180
I	0.2720	2-7/8	4-1/8	10	883168	V	0.3770	3-5/8	5	5	883181
J	0.2770	2-7/8	4-1/8	10	883169	W	0.3860	3-3/4	5-1/8	5	883182
K	0.2810	2-15/16	4-1/4	10	883170	X	0.3970	3-3/4	5-1/8	5	883183
L	0.2900	2-15/16	4-1/4	10	883171	Y	0.4040	3-7/8	5-1/4	5	883184
M	0.2950	3-1/16	4-3/8	10	883172	Z	0.4130	3-7/8	5-1/4	5	883185