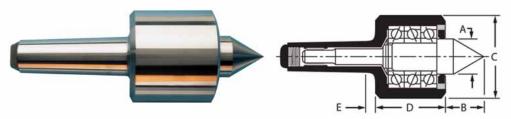
## **Live Centers - Extra Heavy Duty**



## **Standard Point**



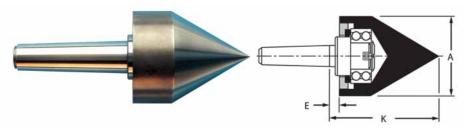
- Accuracy guaranteed to ±0.0001"
- Four bearing design for heavier loads
- For use where the piece part may weigh several thousand pounds
- Radial pressure and thrust requirements demand centers with bearing structures that will handle these loads

Morse Taper	A (Inch)	B (Inch)	C (Inch)	D (Inch)	E (Inch)	Maximum RPM	Workpiece Weight (lbs)	Code
* 4	1-21/32	1-3/4	3-3/4	3-27/32	1/2	4000	4800	100385
5	2	2-1/4	4-5/8	3-27/32	1/2	3000	12000	100386
6	2-5/8	2-1/2	6-9/16	5-3/32	19/32	3000	22500	100387
7	2-5/8	2-1/2	6-9/16	5-3/32	3/4	3000	22500	100368

<sup>\*</sup> Morse Taper 4 has stub spindle design

## **Live Centers - Pipe Nose**





- Accuracy guaranteed to ±0.00025"
- For use with pipe, tubing, and thin walled piece parts
- One center fits a wide range of sizes

Morse Taper	A (Inch)	E (Inch)	K (Inch)	Workpiece Weight (lbs)	Code
2	2-1/2	5/16	3-3/4	260	100354
3	2-1/2	5/16	3-3/4	260	100355
4	2-1/2	5/16	3-3/4	260	100356
4	3-1/2	7/16	4-29/32	1500	100357
5	3-1/2	7/16	4-29/32	1500	100358