

Turning

CNC ACCU-Length Collet Chucks

ROYAL
PRODUCTS

- Royal Accu-Length CNC collet chucks eliminate part pullback
- Collet is fixed and a tapered sleeve pushes forward over the collet to compress it
- Great for use on sub-spindles and applications where precise z-axis positioning is required
- Available in a number of styles to accept the following collets: 5C, 16C, 3J, S-20, S-26, S-30, S-35
- All Royal Accu-Length CNC collet chucks include a collet wrench, mounting hardware, and a custom-machined drawtube connector to ensure hassle-free installation (Master collet included with S-type models)
- ± 0.0003 total indicator runout guaranteed

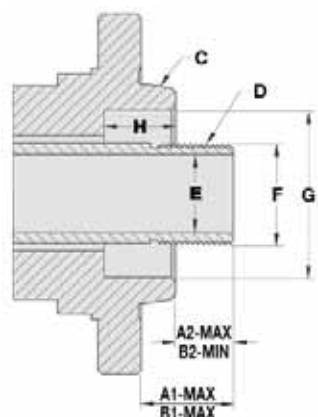


358021

Collet Style	Capacity (Inch)	Spindle Type	Code
5C	1-1/16	A2-5	358016
5C	1-1/16	A2-6	358017
16C	1-5/8	A2-5	358018
16C	1-5/8	A2-6	358019
16C	1-5/8	A2-8	358020
3J	1-3/4	A2-5	358021
3J	1-3/4	A2-6	358022
3J	1-3/4	A2-8	358023

Collet Style	Capacity (Inch)	Spindle Type	Code
S-20 Master	2	A2-5	358024
S-20 Master	2	A2-6	358025
S-26 Master	2-5/8	A2-8	358026
S-30 Master	3	A2-6	358027
S-30 Master	3	A2-8	358028
S-35 Master	3-1/2	A2-8	358029
S-35 Master	3-1/2	A2-11	358030

Drawtube Dimension Sheet

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Company _____

Customer Name _____

Telephone # _____

Machine (Make & Model) _____

Current Chuck (Make & Model) _____

Actuator (Make & Model) _____

A1-Maximum (Tube Extended) _____

B1-Minimum (Tube Extended) _____

A2-Maximum (Tube Extended) _____

B2-Minimum (Tube Extended) _____

C-Spindle Type (A2-6, 110 mm Etc.) _____

D-Thread Diameter _____

Pitch _____

Internal Or External _____

Thread Length _____

E-drawtube ID _____

F-drawtube OD _____

G-counterbore ID _____

H-counterbore Length _____

All Royal CNC Collet Chucks include a custom-made adapter to connect to your machine's drawtube. Royal products maintains a database of CNC lathe spindle dimensions, but sometimes this sheet must be filled out due to variations of some models. Please return information to KAR.