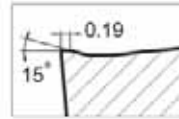
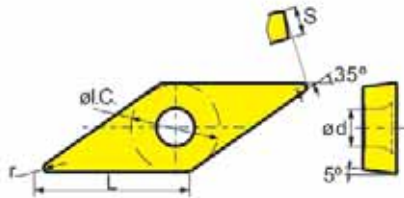


Turning Inserts VBMT HR for Roughing



POSITIVE 35° RHOMBIC



VBMT-HR



Coated Grades - CVD

YBC151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
VBMT-331-HR	VBMT-160404-HR	0.654	0.375	0.187	0.173	0.016	575670
VBMT-332-HR	VBMT-160408-HR	0.654	0.375	0.187	0.173	0.031	575698
VBMT-333-HR	VBMT-160412-HR	0.654	0.375	0.187	0.173	0.047	575710

YBC251

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
VBMT-331-HR	VBMT-160404-HR	0.654	0.375	0.187	0.173	0.016	575672
VBMT-332-HR	VBMT-160408-HR	0.654	0.375	0.187	0.173	0.031	575700
VBMT-333-HR	VBMT-160412-HR	0.654	0.375	0.187	0.173	0.047	575712

YBC351

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
VBMT-331-HR	VBMT-160404-HR	0.654	0.375	0.187	0.173	0.016	575674
VBMT-332-HR	VBMT-160408-HR	0.654	0.375	0.187	0.173	0.031	575702
VBMT-333-HR	VBMT-160412-HR	0.654	0.375	0.187	0.173	0.047	575714

YBD151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
VBMT-332-HR	VBMT-160408-HR	0.654	0.375	0.187	0.173	0.031	575704

YBM151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
VBMT-332-HR	VBMT-160408-HR	0.654	0.375	0.187	0.173	0.031	575706

YBM251

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
VBMT-332-HR	VBMT-160408-HR	0.654	0.375	0.187	0.173	0.031	575708

To be used with holders: SVJBR/L; SVABR/L; SVVBN; S_ _-SVQBR/L; S_ _-SVUBR/L



EXAMPLE: SVJBR