

## Turning Inserts

### VBMT HM for Medium Machining



#### Coated Grades - CVD

##### YBD151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
VBMT-332-HM	VBMT-160408-HM	0.654	0.375	0.187	0.173	0.031	575684

##### YBD152

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
VBMT-332-HM	VBMT-160408-HM	0.654	0.375	0.187	0.173	0.031	575686

##### YBM151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
VBMT-331-HM	VBMT-160404-HM	0.654	0.375	0.187	0.173	0.016	575662
VBMT-332-HM	VBMT-160408-HM	0.654	0.375	0.187	0.173	0.031	575688

##### YBM251

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
VBMT-331-HM	VBMT-160404-HM	0.654	0.375	0.187	0.173	0.016	575664
VBMT-332-HM	VBMT-160408-HM	0.654	0.375	0.187	0.173	0.031	575690

##### YBM351

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
VBMT-331-HM	VBMT-160404-HM	0.654	0.375	0.187	0.173	0.016	575668

#### Coated Grades - PVD

##### YBG202

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
VBMT-332-HM	VBMT-160408-HM	0.654	0.375	0.187	0.173	0.031	575692

To be used with holders: SVJBR/L; SVABR/L; SVVBN; S\_ \_-SVQBR/L; S\_ \_-SVUBR/L



EXAMPLE: SVJBR