

## Universal Boring & Facing Head



Supplied in fitted storage case

Code
302300

### Specifications:

Operating accuracy.....	±0.0002"
Boring & Facing range.....	0 - 9"
Maximum adjustability of slide.....	1.375"
Maximum diameter of slide.....	2.750"
Various automatic slide-feeds per revolution.....	
.....	0.0016"
.....	0.0032"
.....	0.0048"
One graduation of fine adjustment on diameter.....	0.0005"
One revolution of fine adjustment.....	0.016"
Quick return per revolution.....	0.030"
Diameter of tool holes in slide.....	5/8"
Height of head without shank.....	3.125"
Width of head.....	2.875"
Weight of head without shank.....	4 lbs

### Standard equipment supplied with the master head (in fitted case):

Boring bars.....	3/8 (2)
Boring bars.....	5/8 (2)
Extension holder.....	5/8 - 3-7/8
Set reinforcing rings.....	5/8
Carbide round toolbits.....	5/8 (4)
Reducing sleeve.....	5/8 - 3/8

### Shanks for Universal Boring & Facing Head

(Sold separately)



Shank	Code
MT3	302312
MT4	302313
ISA30	302314
ISA40	302315
R8	302317
Straight 1"	302318