

Taper Shank Drills

High Speed Steel & Super Cobalt – Standard Shank (continued)



| Size (Inch) | Decimal Equiv. (Inch) | High Speed Steel | | | | Super Cobalt | | | |
|----------------|-----------------------------|---------------------------|-----------------------------|----------------|--------|---------------------------|-----------------------------|----------------|--------|
| | | Flute Length (Inch) | Overall Length (Inch) | Morse Taper | Code | Flute Length (Inch) | Overall Length (Inch) | Morse Taper | Code |
| 1-3/16 | 1.1875 | 7-3/8 | 13 | 4 | 751516 | 7-3/8 | 13 | 4 | 613960 |
| 1-13/64 | 1.2031 | 7-1/2 | 13-1/8 | 4 | 751517 | 7-1/2 | 13-1/8 | 4 | 613961 |
| 1-7/32 | 1.2188 | 7-1/2 | 13-1/8 | 4 | 751518 | 7-1/2 | 13-1/8 | 4 | 613962 |
| 1-15/64 | 1.2344 | 7-7/8 | 13-1/2 | 4 | 751519 | 7-7/8 | 13-1/2 | 4 | 613963 |
| 1-1/4 | 1.2500 | 7-7/8 | 13-1/2 | 4 | 751520 | 7-7/8 | 13-1/2 | 4 | 613964 |
| 1-17/64 | 1.2656 | 8-1/2 | 14-1/8 | 4 | 751521 | 8-1/2 | 14-1/8 | 4 | 613965 |
| 1-9/32 | 1.2812 | 8-1/2 | 14-1/8 | 4 | 751522 | 8-1/2 | 14-1/8 | 4 | 613966 |
| 1-19/64 | 1.2969 | 8-5/8 | 14-1/4 | 4 | 751523 | 8-5/8 | 14-1/4 | 4 | 613967 |
| 1-5/16 | 1.3125 | 8-5/8 | 14-1/4 | 4 | 751524 | 8-5/8 | 15-7/8 | 5 | 613968 |
| 1-21/64 | 1.3281 | 8-3/4 | 14-3/8 | 4 | 751525 | 8-3/4 | 14-3/8 | 4 | 613969 |
| 1-11/32 | 1.3438 | 8-3/4 | 14-3/8 | 4 | 751526 | 8-3/4 | 14-3/8 | 4 | 613970 |
| 1-23/64 | 1.3594 | 8-7/8 | 14-1/2 | 4 | 751527 | 8-7/8 | 14-1/2 | 4 | 613971 |
| 1-3/8 | 1.3750 | 8-7/8 | 14-1/2 | 4 | 751528 | 8-7/8 | 15-7/8 | 5 | 613972 |
| 1-25/64 | 1.3906 | 9 | 14-5/8 | 4 | 751529 | 9 | 14-5/8 | 4 | 613973 |
| 1-13/32 | 1.4062 | 9 | 14-5/8 | 4 | 751530 | 9 | 14-5/8 | 4 | 613974 |
| 1-27/64 | 1.4219 | 9-1/8 | 14-3/4 | 4 | 751531 | 9-1/8 | 14-3/4 | 4 | 613975 |
| 1-7/16 | 1.4375 | 9-1/8 | 14-3/4 | 4 | 751532 | 9-1/8 | 16-1/8 | 5 | 613976 |
| 1-29/64 | 1.4531 | 9-1/4 | 14-7/8 | 4 | 751533 | 9-1/4 | 14-7/8 | 4 | 613977 |
| 1-15/32 | 1.4688 | 9-1/4 | 14-7/8 | 4 | 751534 | 9-1/4 | 14-7/8 | 4 | 613978 |
| 1-31/64 | 1.4844 | 9-3/8 | 15 | 4 | 751535 | 9-3/8 | 15 | 4 | 613979 |
| 1-1/2 | 1.5000 | 9-3/8 | 15 | 4 | 751536 | 9-3/8 | 16-3/8 | 5 | 613980 |
| 1-33/64 | 1.5156 | 9-3/8 | 16-3/8 | 5 | 612654 | - | - | - | - |
| 1-17/32 | 1.5312 | 9-3/8 | 16-3/8 | 5 | 751537 | - | - | - | - |
| 1-35/64 | 1.5469 | 9-5/8 | 16-5/8 | 5 | 612655 | - | - | - | - |
| 1-9/16 | 1.5625 | 9-5/8 | 16-5/8 | 5 | 751538 | - | - | - | - |
| 1-37/64 | 1.5781 | 9-7/8 | 16-7/8 | 5 | 612656 | - | - | - | - |
| 1-19/32 | 1.5938 | 9-7/8 | 16-7/8 | 5 | 751539 | - | - | - | - |
| 1-39/64 | 1.6094 | 10 | 17 | 5 | 612657 | - | - | - | - |
| 1-5/8 | 1.6250 | 10 | 17 | 5 | 751540 | 10 | 17 | 5 | 613981 |
| 1-41/64 | 1.6406 | 10-1/8 | 17-1/8 | 5 | 612658 | - | - | - | - |
| 1-21/32 | 1.6562 | 10-1/8 | 17-1/8 | 5 | 612659 | - | - | - | - |
| 1-43/64 | 1.6719 | 10-1/8 | 17-1/8 | 5 | 612660 | - | - | - | - |
| 1-11/16 | 1.6875 | 10-1/8 | 17-1/8 | 5 | 751541 | - | - | - | - |
| 1-45/64 | 1.7031 | 10-1/8 | 17-1/8 | 5 | 612661 | - | - | - | - |
| 1-23/32 | 1.7188 | 10-1/8 | 17-1/8 | 5 | 751542 | - | - | - | - |
| 1-47/64 | 1.7344 | 10-1/8 | 17-1/8 | 5 | 612662 | - | - | - | - |
| 1-3/4 | 1.7500 | 10-1/8 | 17-1/8 | 5 | 751543 | 10-1/8 | 17-1/8 | 5 | 613982 |
| 1-49/64 | 1.7656 | 10-1/8 | 17-1/8 | 5 | 612663 | - | - | - | - |
| 1-25/32 | 1.7812 | 10-1/8 | 17-1/8 | 5 | 751544 | - | - | - | - |
| 1-51/64 | 1.7969 | 10-1/8 | 17-1/8 | 5 | 612664 | - | - | - | - |
| 1-13/16 | 1.8125 | 10-1/8 | 17-1/8 | 5 | 751545 | 10-1/8 | 17-1/8 | 5 | 613983 |
| 1-53/64 | 1.8281 | 10-1/8 | 17-1/8 | 5 | 612665 | - | - | - | - |
| 1-27/32 | 1.8438 | 10-1/8 | 17-1/8 | 5 | 751546 | - | - | - | - |
| 1-55/64 | 1.8594 | 10-3/8 | 17-3/8 | 5 | 612666 | - | - | - | - |
| 1-7/8 | 1.8750 | 10-3/8 | 17-3/8 | 5 | 751547 | - | - | - | - |
| 1-57/64 | 1.8906 | 10-3/8 | 17-3/8 | 5 | 612667 | - | - | - | - |
| 1-29/32 | 1.9062 | 10-3/8 | 17-3/8 | 5 | 751548 | - | - | - | - |
| 1-59/64 | 1.9219 | 10-3/8 | 17-3/8 | 5 | 612668 | - | - | - | - |
| 1-15/16 | 1.9375 | 10-3/8 | 17-3/8 | 5 | 751549 | - | - | - | - |
| 1-61/64 | 1.9531 | 10-3/8 | 17-3/8 | 5 | 612669 | - | - | - | - |
| 1-31/32 | 1.9688 | 10-3/8 | 17-3/8 | 5 | 751550 | - | - | - | - |
| 1-63/64 | 1.9844 | 10-3/8 | 17-3/8 | 5 | 612670 | - | - | - | - |