

## Taper Length Drills

### Fractional Sizes - Taper Length Drills - Heavy Duty

#### Super Cobalt, 135° Split Point

Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code
43/64	0.6719	5-3/8	9-1/4	1	609542	27/32	0.8438	6-1/8	10	1	609553
11/16	0.6875	5-3/8	9-1/4	1	609543	55/64	0.8594	6-1/8	10	1	609554
45/64	0.7031	5-5/8	9-1/2	1	609544	7/8	0.8750	6-1/8	10	1	609555
23/32	0.7188	5-5/8	9-1/2	1	609545	57/64	0.8906	6-1/8	10	1	609556
47/64	0.7344	5-7/8	9-3/4	1	609546	29/32	0.9062	6-1/8	10	1	609557
3/4	0.7500	5-7/8	9-3/4	1	609547	59/64	0.9219	6-1/8	10-3/4	1	609558
49/64	0.7656	6	9-7/8	1	609548	15/16	0.9375	6-1/8	10-3/4	1	609559
25/32	0.7812	6	9-7/8	1	609549	61/64	0.9531	6-3/8	11	1	609560
51/64	0.7969	6-1/8	10	1	609550	31/32	0.9688	6-3/8	11	1	609561
13/16	0.8125	6-1/8	10	1	609551	63/64	0.9844	6-3/8	11	1	609562
53/64	0.8281	6-1/8	10	1	609552	1	1.0000	6-3/8	11	1	609563

Note: Sizes over 1/2" furnished with notched point

### Wire Gage Sizes - Taper Length Drills - General Purpose

#### High Speed Steel, 118° Point

Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code
1	0.2280	3-3/4	6-1/8	12	752871	41	0.0960	2-1/2	4-5/8	12	752823
2	0.2210	3-3/4	6-1/8	12	752870	42	0.0935	2-1/4	4-1/4	12	752821
3	0.2130	3-5/8	6	12	752868	43	0.0890	2-1/4	4-1/4	12	752820
4	0.2090	3-5/8	6	12	752867	44	0.0860	2-1/4	4-1/4	12	752819
5	0.2055	3-5/8	6	12	752866	45	0.0820	2-1/4	4-1/4	12	752818
6	0.2040	3-5/8	6	12	752865	46	0.0810	2-1/4	4-1/4	12	752817
7	0.2010	3-5/8	6	12	752863	47	0.0785	2-1/4	4-1/4	12	752816
8	0.1990	3-5/8	6	12	752862	48	0.0760	2	3-3/4	12	752814
9	0.1960	3-5/8	6	12	752861	49	0.0730	2	3-3/4	12	752813
10	0.1935	3-5/8	6	12	752860	50	0.0700	2	3-3/4	12	752812
11	0.1910	3-5/8	6	12	752859	51	0.0670	2	3-3/4	12	752811
12	0.1890	3-5/8	6	12	752858	52	0.0635	2	3-3/4	12	752810
13	0.1850	3-3/8	5-3/4	12	752856	53	0.0595	1-3/4	3	12	752808
14	0.1820	3-3/8	5-3/4	12	752855	54	0.0550	1-3/4	3	12	752807
15	0.1800	3-3/8	5-3/4	12	752854	55	0.0520	1-3/4	3	12	752806
16	0.1770	3-3/8	5-3/4	12	752853	56	0.0465	1-1/8	2-1/4	12	752804
17	0.1730	3-3/8	5-3/4	12	752852	57	0.0430	1-1/8	2-1/4	12	752803
18	0.1695	3-3/8	5-3/4	12	752850	58	0.0420	1-1/8	2-1/4	12	752802
19	0.1660	3-3/8	5-3/4	12	752849	59	0.0410	1-1/8	2-1/4	12	752801
20	0.1610	3-3/8	5-3/4	12	752848	60	0.0400	1-1/8	2-1/4	12	752800
21	0.1590	3-3/8	5-3/4	12	752847	61	0.0390	1-1/8	2-1/4	12	609256
22	0.1570	3-3/8	5-3/4	12	752846	62	0.0380	3/4	2	12	609257
23	0.1540	3	5-3/8	12	752844	63	0.0370	3/4	2	12	609258
24	0.1520	2	5-3/8	12	752843	64	0.0360	3/4	2	12	609259
25	0.1495	2	5-3/8	12	752842	65	0.0350	3/4	2	12	609260
26	0.1470	2	5-3/8	12	752841	66	0.0330	3/4	2	12	609261
27	0.1440	2	5-3/8	12	752840	67	0.0320	3/4	2	12	609262
28	0.1405	2	5-3/8	12	752838	68	0.0310	3/4	2	12	609263
29	0.1360	2	5-3/8	12	752837	69	0.0292	3/4	2	12	609264
30	0.1285	2	5-3/8	12	752836	70	0.0280	3/4	2	12	609265
31	0.1200	2-3/4	5-1/8	12	752834	71	0.0260	3/4	2	12	609266
32	0.1160	2-3/4	5-1/8	12	752833	72	0.0250	5/16	1-1/2	12	609267
33	0.1130	2-3/4	5-1/8	12	752832	73	0.0240	5/16	1-1/2	12	609268
34	0.1110	2-3/4	5-1/8	12	752831	74	0.0225	5/16	1-1/2	12	609269
35	0.1100	2-3/4	5-1/8	12	752830	75	0.0210	5/16	1-1/2	12	609270
36	0.1065	2-1/2	4-5/8	12	752828	76	0.0200	5/16	1-1/2	12	609271
37	0.1040	2-1/2	4-5/8	12	752827	77	0.0180	5/16	1-1/2	12	609272
38	0.1015	2-1/2	4-5/8	12	752826	78	0.0160	5/16	1-1/2	12	609273
39	0.0995	2-1/2	4-5/8	12	752825	79	0.0145	5/16	1-1/2	12	609274
40	0.0980	2-1/2	4-5/8	12	752824	80	0.0135	5/16	1-1/2	12	609275