

High Helix Cutters

High Speed Steel – 2 Flute – For Machining Aluminum

Regular Length



Cutter Diameter (Inch)	Shank Diameter (Inch)	Length of Cut (Inch)	Overall Length (Inch)	Code	Cutter Diameter (Inch)	Shank Diameter (Inch)	Length of Cut (Inch)	Overall Length (Inch)	Code
1/4	3/8	5/8	2-7/16	704264	3/4	3/4	1-5/8	3-7/8	704270
5/16	3/8	3/4	2-1/2	704265	7/8	7/8	1-7/8	4-1/8	704271
3/8	3/8	3/4	2-1/2	704266	1	1	2	4-1/2	704272
7/16	3/8	1	2-11/16	704267	1-1/4	1-1/4	2	4-1/2	704273
1/2	1/2	1-1/4	3-1/4	704268	1-1/2	1-1/4	2	4-1/2	704274
5/8	5/8	1-5/8	3-3/4	704269	1-3/4	1-1/4	2	4-1/2	704275
					2	1-1/4	2	4-1/2	704276

Long Length



Cutter Diameter (Inch)	Shank Diameter (Inch)	Length of Cut (Inch)	Overall Length (Inch)	Code	Cutter Diameter (Inch)	Shank Diameter (Inch)	Length of Cut (Inch)	Overall Length (Inch)	Code
1/4	3/8	1-1/4	3-1/8	704277	3/4	3/4	3	5-1/4	704283
5/16	3/8	1-3/8	3-1/8	704278	1	1	4	6-1/2	704284
3/8	3/8	1-1/2	3-1/4	704279	1-1/4	1-1/4	4	6-1/2	704285
7/16	1/2	1-3/4	3-3/4	704280	1-1/2	1-1/4	4	6-1/2	704286
1/2	1/2	2	4	704281	2	1-1/4	4	6-1/2	704287
5/8	5/8	2-1/2	4-5/8	704282					

Extra Long Length



Cutter Diameter (Inch)	Shank Diameter (Inch)	Length of Cut (Inch)	Overall Length (Inch)	Code	Cutter Diameter (Inch)	Shank Diameter (Inch)	Length of Cut (Inch)	Overall Length (Inch)	Code
1/4	3/8	1-3/4	3-9/16	704288	5/8	5/8	4	6-1/8	704292
5/16	3/8	2	3-3/4	704289	3/4	3/4	4	6-1/4	704293
3/8	3/8	2-1/2	4-1/4	704290	1	1	6	8-1/2	704294
1/2	1/2	3	5	704291	1-1/4	1-1/4	6	8-1/2	704295
					1-1/2	1-1/4	8	10-1/2	704296

END MILLS & ROUGHERS