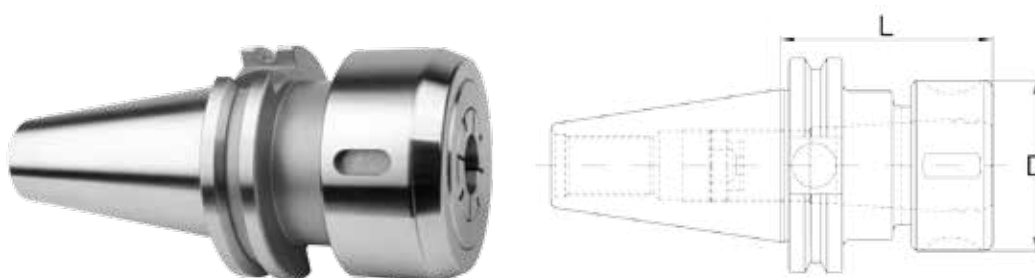


TG Collet Chucks & Accessories



TG Collet Chucks – CAT40 & CAT50

- Taper to taper runout: <math><0.0002''</math>
- Coolant through spindle
- CAT40 balanced G2.5@20,000 RPM
- CAT50 balanced G6.3@15,000 RPM
- Taper shank ground to AT3 accuracy or better
- CAT40 draw bar threads: 5/8"-11
- CAT50 draw bar threads: 1"-8



NOTE: Collet wrench sold separately

Collet Series	Collet Cap Min-Max (Inch)	Nut	D (Inch)	L (Inch)	Locknut Reference	Wrench Reference	Stop Screw Reference	CAT40		CAT50	
								Weight (lbs)	Code	Weight (lbs)	Code
TG75	3/64 – 3/4	Round	1.97	2.54	301713	301708	301748	2.50	310998	7.30	312089
TG75	3/64 – 3/4	Hex	2.09	2.75	301733	300614	301748	2.41	310999	7.30	312090
TG75	3/64 – 3/4	Round	1.97	5.79	301713	301708	301748	4.40	312000	9.70	312091
TG75	3/64 – 3/4	Hex	2.09	6.00	301733	300614	301748	4.40	312001	9.70	312092
TG75	3/64 – 3/4	Round	1.97	6.00	301713	301708	301748	5.54	312002	–	–
TG75	3/64 – 3/4	Round	1.97	8.00	301713	301708	301748	–	–	11.50	300697
TG75	3/64 – 3/4	Round	1.97	10.00	301713	301708	301748	–	–	13.60	312088
TG100	5/64 – 1	Round	2.36	2.76	301714	301709	301749	2.69	312003	–	–
TG100	5/64 – 1	Round	2.36	3.26	301714	301709	301749	–	–	7.61	301767
TG100	5/64 – 1	Round	2.36	3.76	301714	301709	301749	3.23	312005	–	–
TG100	5/64 – 1	Hex	2.44	3.00	301734	300615	301749	2.77	312004	7.16	301768
TG100	5/64 – 1	Hex	2.44	4.00	301734	300615	301749	3.28	312006	8.00	312096
TG100	5/64 – 1	Round	2.36	5.76	301714	301709	301749	5.52	312007	–	–
TG100	5/64 – 1	Hex	2.44	6.00	301734	300615	301749	5.40	312008	9.76	312097
TG150	23/64 – 1-1/2	Round	3.50	4.88	301735	301712	301750	5.72	312009	10.10	312098

Spare Wrenches & Nuts for TG Collet Chucks



Nut Size	Hex		Round	
	Hex Nut	Wrench (Style 1)	Round Nut	Wrench Hook Style (Style 2)
	Code	Code	Code	Code
TG75	301733	300614	301713	301708
TG100	301734	300615	301714	301709
TG150	–	–	301717	301712