

Turning Inserts VBMT HF for Finishing



Coated Grades - CVD

YBM151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
VBMT-2(1.5)1-HF	VBMT-110204-HF	0.433	0.250	0.094	0.110	0.016	575644

Coated Grades - PVD

YBG202

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
VBMT-2(1.5)0-HF	VBMT-110202-HF	0.433	0.250	0.094	0.110	0.008	575632
VBMT-2(1.5)1-HF	VBMT-110204-HF	0.433	0.250	0.094	0.110	0.016	575646

To be used with holders: SVJBR/L; SVABR/L; SVVBN; S_ _-SVQBR/L; S_ _-SVUBR/L



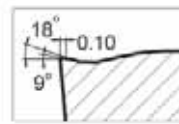
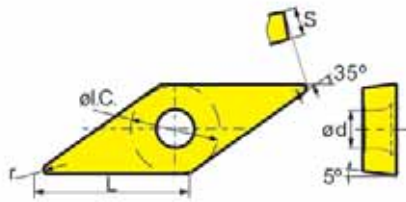
EXAMPLE: SVJBR



VBMT HM for Medium Machining



POSITIVE 35° RHOMBIC



VBMT-HM



Coated Grades - CVD

YBC151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
VBMT-331-HM	VBMT-160404-HM	0.654	0.375	0.187	0.173	0.016	575654
VBMT-332-HM	VBMT-160408-HM	0.654	0.375	0.187	0.173	0.031	575676

YBC251

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
VBMT-331-HM	VBMT-160404-HM	0.654	0.375	0.187	0.173	0.016	575656
VBMT-332-HM	VBMT-160408-HM	0.654	0.375	0.187	0.173	0.031	575678

YBC351

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
VBMT-331-HM	VBMT-160404-HM	0.654	0.375	0.187	0.173	0.016	575658
VBMT-332-HM	VBMT-160408-HM	0.654	0.375	0.187	0.173	0.031	575680

YBD102

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
VBMT-331-HM	VBMT-160404-HM	0.654	0.375	0.187	0.173	0.016	575660
VBMT-332-HM	VBMT-160408-HM	0.654	0.375	0.187	0.173	0.031	575682