

# Turning Inserts

## TPMR General Purpose

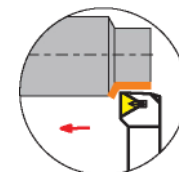


### Coated Grades - CVD

#### YBM351

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
TPMR-321	TPMR-160304	0.650	0.375	0.125	0.000	0.016	575602
TPMR-322	TPMR-160308	0.650	0.375	0.125	0.000	0.031	575612

To be used with holders: CTAPRL; CTFPR/L; CTGPR/L; S\_ \_-CTFPR/L



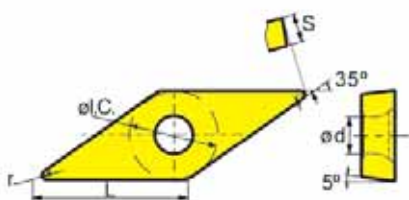
EXAMPLE: CTAPR



### VBMT HF for Finishing



POSITIVE 35° RHOMBIC



VBMT-HF



### Coated Grades - CVD

#### YBC151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
VBMT-2(1.5)0-HF	VBMT-110202-HF	0.433	0.250	0.094	0.110	0.008	575626
VBMT-2(1.5)1-HF	VBMT-110204-HF	0.433	0.250	0.094	0.110	0.016	575634
VBMT-2(1.5)2-HF	VBMT-110208-HF	0.433	0.250	0.094	0.110	0.031	575650

#### YBC251

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
VBMT-2(1.5)0-HF	VBMT-110202-HF	0.433	0.250	0.094	0.110	0.008	575628
VBMT-2(1.5)1-HF	VBMT-110204-HF	0.433	0.250	0.094	0.110	0.016	575636
VBMT-2(1.5)2-HF	VBMT-110208-HF	0.433	0.250	0.094	0.110	0.031	575652

#### YBC351

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
VBMT-2(1.5)1-HF	VBMT-110204-HF	0.433	0.250	0.094	0.110	0.016	575638

#### YBD151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
VBMT-2(1.5)1-HF	VBMT-110204-HF	0.433	0.250	0.094	0.110	0.016	575640

#### YBD152

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
VBMT-2(1.5)1-HF	VBMT-110204-HF	0.433	0.250	0.094	0.110	0.016	575642