

Lathe Chuck Accessories

For Bison Self-Centering Lathe Chucks



Soft Top Jaws



Hard Master Jaws



For Chuck Diameter (Inch)	For Series 3100 1-Piece	For Series 3200, 3500, 3600 & 3800 1-Piece
	Code	Code
5	–	355779
6	355774	355780
8	355775	355781
10	355776	355782
12	355777	355783
16	355778	355306
20	–	355307
25	–	355308
32	–	355784

For Chuck Diameter (Inch)	For Series 3100 2-Piece Sets	For Series 3200 & 3500 3-Piece Sets	For Series 3600 4-Piece Sets	For Series 3800 6-Piece Sets
	Code	Code	Code	Code
5	–	355790	355798	
6	355785	355791	355799	355806
8	355786	355792	355800	355807
10	355787	355793	355801	355808
12	355788	355794	355802	355809
16	355789	355795	355803	355810
20	–	355796	355804	355811
25	–	355797	355805	355812

Pinions



Scroll Plates



For Chuck Diameter (Inch)	For Series 3100, 3200 & 3600 1-Piece	For Series 3500 1-Piece
	Code	Code
3	355813	–
4	355814	–
5	355815	355824
6	355816	355825
8	355817	355826
10	355818	355827
12	355819	355828
16	355820	355829
20	355821	–
25	355822	–
32	355823	–

For Chuck Diameter (Inch)	For Series 3100, 3200 & 3600 1-Piece	For Series 3500 1-Piece
	Code	Code
3	355830	–
4	355831	355841
5	355832	355842
6	355833	355843
8	355834	355844
10	355835	355845
12	355836	355846
16	355837	355847
20	355838	–
25	355839	–
32	355840	–