



Hexagonal Dies

Carbon Steel – Rethreading

Machine Screw, Fractional, NPT Pipe & Metric Sizes (continued)

Metric Sizes

Size (mm)	Pitch (mm)	Code	Size (mm)	Pitch (mm)	Code	Size (mm)	Pitch (mm)	Code	Size (mm)	Pitch (mm)	Code
3	0.50	311835	8	1.25	311845	14	2.00	311855	24	3.00	311865
3	0.60	311836	9	1.00	311846	16	1.50	311856	27	2.00	311866
4	0.70	311837	9	1.25	311847	16	2.00	311857	27	3.00	311867
4	0.75	311838	10	1.25	311848	18	1.50	311858	30	2.00	311868
5	0.80	311839	10	1.50	311849	18	2.50	311859	30	3.50	311869
5	0.90	311840	11	1.50	311850	20	1.50	311860	33	2.00	311870
6	1.00	311841	12	1.25	311851	20	2.50	311861	33	3.50	311871
6.3	1.00	311842	12	1.50	311852	22	1.50	311862	36	3.00	311872
7	1.00	311843	12	1.75	311853	22	2.50	311863	36	4.00	311873
8	1.00	311844	14	1.50	311854	24	2.00	311864			

Round Die Holders



Hand Type - Die Stock



Piloted Spindle



Floating

Description	Ø Die (Inch)	Ø Body (Inch)	Ø Shank (Inch)	Overall Length (Inch)	Code
Hand Type Die Stock	13/16	-	-	-	318020
	1	-	-	-	318021
	1-5/16	-	-	-	318022
	1-1/2	-	-	-	318023
	2	-	-	-	318024
	2-1/2	-	-	-	318025

Description	Ø Die (Inch)	Ø Body (Inch)	Ø Shank (Inch)	Overall Length (Inch)	Code
Piloted Spindle	13/16	1-1/2	-	3	318030
	1	1-1/2	-	3	318031
Floating	13/16	-	1/2	-	318027
	1	-	1/2	-	318028
	1-1/2	-	3/4	-	318029

Screw Extractors



• For removing broken screws, studs, pipe fittings, etc., without damaging the threads



Size	Sizes for Screws & Bolts (Inch)	Pipe Size (Inch)	Code	Size	Sizes for Screws & Bolts (Inch)	Pipe Size (Inch)	Code
1	3/16 – 1/4	-	311496	7	1 – 1-3/8	1/2	311502
2	1/4 – 5/16	-	311497	8	1-3/8 – 1-3/4	3/4	311503
3	5/16 – 7/16	-	311498	9	1-3/4 – 2-1/8	1	311504
4	7/16 – 9/16	1/8	311499	10	2-1/8 – 2-1/2	1-1/4	311505
5	9/16 – 3/4	1/4	311500	11	2-1/2 – 3	1-1/2	311506
6	3/4 – 1	3/8	311501	12	3 – 3-1/2	2	311507

Size	Sizes for Screws & Bolts (Inch)	Pipe Size (Inch)	Code
SETS – 5 Pieces – Sizes 1 to 5 Spiral/Helical Flutes			311508