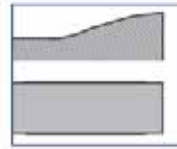
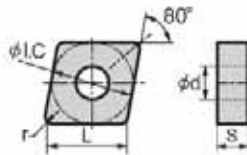


Turning Inserts

CNMG EM for Medium Machining of Stainless Steel



NEGATIVE 80° RHOMBIC



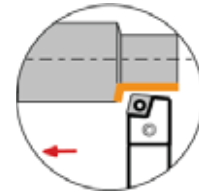
YBG203

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CNMG321-EM	CNMG090304-EM	0.382	0.375	0.125	0.150	0.016	573005
CNMG431-EM	CNMG120404-EM	0.508	0.500	0.187	0.203	0.016	573009
CNMG432-EM	CNMG120408-EM	0.508	0.500	0.187	0.203	0.031	573652
CNMG433-EM	CNMG120412-EM	0.508	0.500	0.187	0.203	0.047	573011

YBG302

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CNMG433-EM	CNMG120412-EM	0.508	0.500	0.187	0.203	0.031	573654

To be used with holders: PCBNR/L; PCLNR/L; MCLNR/L; MCBNR/L; S_ _-PCLNR/L



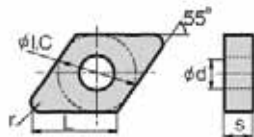
EXAMPLE: PCBNR



DNMG EF for Finishing Stainless Steel



NEGATIVE 55° RHOMBIC



YBG202

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DNMG441-EF	DNMG150604-EF	0.610	0.500	0.250	0.203	0.016	574132
DNMG442-EF	DNMG150608-EF	0.610	0.500	0.250	0.203	0.031	574154

YBG203

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DNMG331-EF	DNMG110404-EF	0.457	0.375	0.187	0.150	0.016	574131
DNMG332-EF	DNMG110408-EF	0.457	0.375	0.187	0.150	0.031	574133
DNMG431-EF	DNMG150404-EF	0.610	0.500	0.187	0.203	0.016	574135
DNMG432-EF	DNMG150408-EF	0.610	0.500	0.187	0.203	0.031	574137
DNMG433-EF	DNMG150412-EF	0.610	0.500	0.187	0.203	0.047	574139
DNMG441-EF	DNMG150604-EF	0.610	0.500	0.250	0.203	0.016	574134
DNMG442-EF	DNMG150608-EF	0.610	0.500	0.250	0.203	0.031	574156