

Turning Inserts CCMT HF for Finishing



Coated Grades - CVD

YBM251

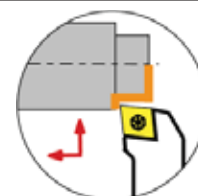
ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CCMT-2(1.5)2-HF	CCMT-060208-HF	0.252	0.250	0.094	0.110	0.031	573208
CCMT-3(2.5)2-HF	CCMT-09T308-HF	0.382	0.375	0.156	0.173	0.031	573282

Coated Grades - PVD

YBG202

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CCMT-2(1.5)0-HF	CCMT-060202-HF	0.252	0.250	0.094	0.110	0.008	573162
CCMT-2(1.5)1-HF	CCMT-060204-HF	0.252	0.250	0.094	0.110	0.016	573178
CCMT-2(1.5)2-HF	CCMT-060208-HF	0.252	0.250	0.094	0.110	0.031	573210
CCMT-3(2.5)2-HF	CCMT-09T308-HF	0.382	0.375	0.156	0.173	0.031	573284

To be used with holders: SCACR/L; SCLCR/L; S_ _-SCLCR/L; S_ _-SCFCR



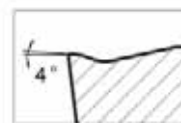
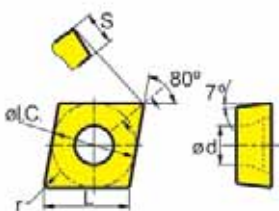
EXAMPLE: SCLCR



CCMT HM for Medium Machining



POSITIVE 80° RHOMBIC



CCMT-HM



Coated Grades - CVD

YBC151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CCMT-2(1.5)1-HM	CCMT-060204-HM	0.252	0.250	0.094	0.110	0.016	573182
CCMT-2(1.5)2-HM	CCMT-060208-HM	0.252	0.250	0.094	0.110	0.031	573212
CCMT-3(2.5)1-HM	CCMT-09T304-HM	0.382	0.375	0.156	0.173	0.016	573248
CCMT-3(2.5)2-HM	CCMT-09T308-HM	0.382	0.375	0.156	0.173	0.031	573289
CCMT-431-HM	CCMT-120404-HM	0.508	0.500	0.187	0.220	0.016	573338
CCMT-431-HM	CCMT-120404-HM	0.508	0.500	0.187	0.220	0.031	573356

YBC251

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CCMT-2(1.5)1-HM	CCMT-060204-HM	0.252	0.250	0.094	0.110	0.016	573184
CCMT-2(1.5)2-HM	CCMT-060208-HM	0.252	0.250	0.094	0.110	0.031	573214
CCMT-3(2.5)1-HM	CCMT-09T304-HM	0.382	0.375	0.156	0.173	0.016	573250
CCMT-3(2.5)2-HM	CCMT-09T308-HM	0.382	0.375	0.156	0.173	0.031	573290
CCMT-431-HM	CCMT-120404-HM	0.508	0.500	0.187	0.220	0.016	573340
CCMT-431-HM	CCMT-120404-HM	0.508	0.500	0.187	0.220	0.031	573358