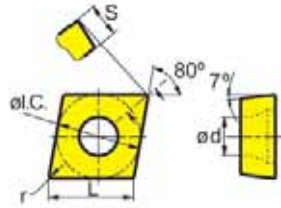


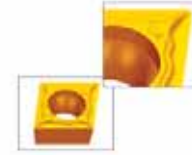
## Turning Inserts CCMT HF for Finishing



POSITIVE 80° RHOMBIC



CCMT-HF



### Coated Grades - CVD

#### YBC151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CCMT-2(1.5)0-HF	CCMT-060202-HF	0.252	0.250	0.094	0.110	0.008	573158
CCMT-2(1.5)1-HF	CCMT-060204-HF	0.252	0.250	0.094	0.110	0.016	573166
CCMT-2(1.5)2-HF	CCMT-060208-HF	0.252	0.250	0.094	0.110	0.031	573202
CCMT-3(2.5)2-HF	CCMT-09T308-HF	0.382	0.375	0.156	0.173	0.031	573270
CCMT-431-HF	CCMT-120404-HF	0.508	0.500	0.187	0.220	0.016	573328

#### YBC251

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CCMT-2(1.5)0-HF	CCMT-060202-HF	0.252	0.250	0.094	0.110	0.008	573160
CCMT-2(1.5)1-HF	CCMT-060204-HF	0.252	0.250	0.094	0.110	0.016	573168
CCMT-2(1.5)2-HF	CCMT-060208-HF	0.252	0.250	0.094	0.110	0.031	573204
CCMT-3(2.5)2-HF	CCMT-09T308-HF	0.382	0.375	0.156	0.173	0.031	573272
CCMT-431-HF	CCMT-120404-HF	0.508	0.500	0.187	0.220	0.016	573330

#### YBC351

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CCMT-2(1.5)1-HF	CCMT-060204-HF	0.252	0.250	0.094	0.110	0.016	573170
CCMT-2(1.5)2-HF	CCMT-060208-HF	0.252	0.250	0.094	0.110	0.031	573206
CCMT-3(2.5)2-HF	CCMT-09T308-HF	0.382	0.375	0.156	0.173	0.031	573274

#### YBD102

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CCMT-3(2.5)2-HF	CCMT-09T308-HF	0.382	0.375	0.156	0.173	0.031	573276

#### YBD151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CCMT-2(1.5)1-HF	CCMT-060204-HF	0.252	0.250	0.094	0.110	0.016	573172
CCMT-431-HF	CCMT-120404-HF	0.508	0.500	0.187	0.220	0.016	573332

#### YBD152

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CCMT-2(1.5)1-HF	CCMT-060204-HF	0.252	0.250	0.094	0.110	0.016	573174
CCMT-431-HF	CCMT-120404-HF	0.382	0.375	0.158	0.173	0.031	573278

#### YBM151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CCMT-2(1.5)1-HF	CCMT-060204-HF	0.252	0.250	0.094	0.110	0.016	573176
CCMT-3(2.5)2-HF	CCMT-09T308-HF	0.382	0.375	0.156	0.173	0.031	573280
CCMT-431-HF	CCMT-120404-HF	0.508	0.500	0.187	0.220	0.016	573334