

Metric Parabolic Drills - Jobber and Long Length

Long Length - Metric Parabolic Drills

Cobalt

Size (mm)	Decimal Equivalent (Inch)	L1 (mm)	L2 (mm)	Code	Size (mm)	Decimal Equivalent (Inch)	L1 (mm)	L2 (mm)	Code
7.60	0.2992	109	165	607475	9.10	0.3583	115	175	607490
7.70	0.3031	109	165	607476	9.20	0.3622	115	175	607491
7.80	0.3071	109	165	607477	9.30	0.3661	115	175	607492
7.90	0.3110	109	165	607478	9.40	0.3701	115	175	607493
8.00	0.3150	109	165	607479	9.50	0.3740	115	175	607494
8.10	0.3189	109	165	607480	9.60	0.3780	121	184	607495
8.20	0.3228	109	165	607481	9.70	0.3819	121	184	607496
8.30	0.3268	109	165	607482	9.80	0.3858	121	184	607497
8.40	0.3307	109	165	607483	9.90	0.3898	121	184	607498
8.50	0.3346	109	165	607484	10.00	0.3937	121	184	607499
8.60	0.3386	115	175	607485	10.20	0.4016	121	184	607501
8.70	0.3425	115	175	607486	10.50	0.4134	121	184	607504
8.80	0.3465	115	175	607487	11.00	0.4331	128	195	607509
8.90	0.3504	115	175	607488	11.50	0.4528	128	195	607514
9.00	0.3543	115	175	607489	12.00	0.4724	134	205	607519

Parabolic Drills - Stub and Jobber Length



- 130° split point
- Bright finish
- Good chip removal
- Ideal for CNC

Stub Length - Parabolic Drills

Cobalt

Size	Decimal Equivalent	L1	L2	Code	Size	Decimal Equivalent	L1	L2	Code
1/16	0.0625	0.39	1.34	607530	19/64	0.2969	1.46	3.11	607544
5/64	0.0781	0.47	1.50	607595	5/16	0.3125	1.46	3.11	607545
3/32	0.0938	0.55	1.69	607531	21/64	0.3281	1.46	3.11	607546
7/64	0.1094	0.63	1.81	607532	11/32	0.3438	1.57	3.31	607547
1/8	0.1250	0.63	1.81	607533	23/64	0.3594	1.57	3.31	607548
9/64	0.1406	0.79	2.05	607534	3/8	0.3750	1.69	3.50	607549
5/32	0.1562	0.87	2.17	607535	25/64	0.3906	1.69	3.50	607550
11/64	0.1719	0.94	2.28	607536	13/32	0.4062	1.69	3.50	607551
3/16	0.1875	1.02	2.44	607537	27/64	0.4219	1.85	3.74	607552
13/64	0.2031	1.02	2.44	607538	7/16	0.4375	1.85	3.74	607553
7/32	0.2188	1.10	2.60	607539	29/64	0.4531	1.85	3.74	607554
15/64	0.2344	1.10	2.60	607540	15/32	0.4688	2.00	4.02	607555
1/4	0.2500	1.22	2.75	607541	31/64	0.4844	2.00	4.02	607556
17/64	0.2656	1.34	2.91	607542	1/2	0.5000	2.00	4.02	607557
9/32	0.2812	1.34	2.91	607543					