

## Jobber Length Drills - Parabolic Flute

- 135° split point
- For deep hole drilling in aluminum alloys and other low to medium tensile strength materials at higher feed rates

### Fractional Sizes - 29 Piece Parabolic Flute Jobber Drill Set



- 29 piece set - Fractional sizes 1/16" to 1/2" by 64ths
- Sets in metal indexed storage case

No. of Pieces	Drill Point	Material	Finish	Code
29	135°	HSS	Bright	311460

### Fractional Sizes - Jobber Length - Parabolic Flute

#### High Speed Steel

Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code
1/16	0.0625	7/8	1-7/8	12	752200	25/64	0.3906	3-3/4	5-1/8	6	752232
5/64	0.0781	1	2	12	752201	13/32	0.4062	3-7/8	5-1/4	6	752233
3/32	0.0938	1-1/4	2-1/4	12	752202	27/64	0.4219	3-15/16	5-3/8	6	752234
7/64	0.1094	1-1/2	2-5/8	12	752207	7/16	0.4375	4-1/16	5-1/2	6	752235
1/8	0.1250	1-5/8	2-3/4	12	752209	29/64	0.4531	4-3/16	5-5/8	6	752236
9/64	0.1406	1-3/4	2-7/8	12	752211	15/32	0.4688	4-5/16	5-3/4	6	752237
5/32	0.1562	2	3-1/8	12	752213	31/64	0.4844	4-3/8	5-7/8	6	752238
11/64	0.1719	2-1/8	3-1/4	12	752216	1/2	0.5000	4-1/2	6	6	752239
3/16	0.1875	2-5/16	3-1/2	12	752217	33/64	0.5156	4-13/16	6-5/8	1	607204
13/64	0.2031	2-7/16	3-5/8	12	752219	17/32	0.5312	4-13/16	6-5/8	1	607205
7/32	0.2188	2-1/2	3-3/4	12	752221	35/64	0.5469	4-13/16	6-5/8	1	607206
15/64	0.2344	2-5/8	3-7/8	12	752222	9/16	0.5625	4-13/16	6-5/8	1	607207
1/4	0.2500	2-3/4	4	12	607187	37/64	0.5781	4-13/16	6-5/8	1	607208
17/64	0.2656	2-7/8	4-1/8	12	752224	19/32	0.5938	5-3/16	7-1/8	1	607209
9/32	0.2812	2-15/16	4-1/4	6	752225	39/64	0.6094	5-3/16	7-1/8	1	607210
19/64	0.2969	3-1/16	4-3/8	6	752226	5/8	0.6250	5-3/16	7-1/8	1	607211
5/16	0.3125	3-3/16	4-1/2	6	752227	41/64	0.6406	5-3/16	7-1/8	1	607212
21/64	0.3281	3-5/16	4-5/8	6	752228	21/32	0.6562	5-3/16	7-1/8	1	607213
11/32	0.3438	3-7/16	4-3/4	6	752229	43/64	0.6719	5-5/8	7-5/8	1	607214
23/64	0.3594	3-1/2	4-7/8	6	752230	11/16	0.6875	5-5/8	7-5/8	1	607215
3/8	0.3750	3-5/8	5	6	752231						