

Metric Jobber Length Drills

General Purpose – High Speed Steel – Black Oxide & *Bright Finish (continued)



• 118° point

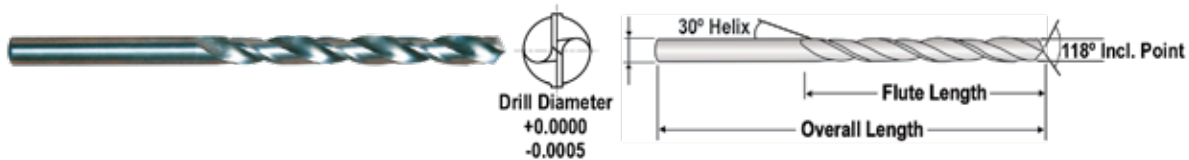
Size (mm)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code	Size (mm)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code	Size (mm)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code
10.80	0.4252	4-1/16	5-1/2	615565	12.10	0.4764	4-3/8	5-7/8	615579	14.00	0.5512	4-13/16	6-5/8	615593
10.90	0.4291	4-1/16	5-1/2	615566	12.20	0.4803	4-3/8	5-7/8	615580	14.50	0.5709	4-13/16	6-5/8	615594
11.00	0.4331	4-1/16	5-1/2	615567	12.25	0.4823	4-3/8	5-7/8	615581	15.00	0.5906	5-3/16	7-1/8	615595
11.10	0.4370	4-1/16	5-1/2	615568	12.30	0.4843	4-3/8	5-7/8	615582	15.25	0.6004	5-3/16	7-1/8	615596
11.20	0.4409	4-3/16	5-5/8	615569	12.40	0.4882	4-3/8	5-7/8	615583	15.50	0.6102	5-3/16	7-1/8	615597
11.25	0.4429	4-3/16	5-5/8	615570	12.50	0.4921	4-1/2	6	615584	16.00	0.6299	5-3/16	7-1/8	615598
11.30	0.4449	4-3/16	5-5/8	615571	12.60	0.4961	4-1/2	6	615585	16.50	0.6490	5-3/16	7-1/8	615599
11.40	0.4488	4-3/16	5-5/8	615572	12.70	0.5000	4-1/2	6	615586	17.00	0.6693	5-5/8	7-5/8	615600
11.50	0.4528	4-3/16	5-5/8	615573	12.75	0.5020	4-1/2	6	615587	17.50	0.6890	5-5/8	7-5/8	615601
11.60	0.4567	4-3/16	5-5/8	615574	12.80	0.5039	4-1/2	6	615588	18.00	0.7087	5-5/8	7-5/8	615602
11.70	0.4606	4-3/16	5-5/8	615575	12.90	0.5079	4-1/2	6	615589	19.00	0.7480	5-5/8	7-5/8	615603
11.80	0.4646	4-3/16	5-5/8	615576	13.00	0.5118	4-1/2	6	615590	19.50	0.7677	5-5/8	7-5/8	615604
11.90	0.4685	4-3/16	5-5/8	615577	13.50	0.5315	4-13/16	6-5/8	615591	20.00	0.7874	5-5/8	7-5/8	615605
12.00	0.4724	4-3/8	5-7/8	615578	13.80	0.5433	4-13/16	6-5/8	615592					

Jobber Length Drills



Inch, Metric, Wire Gage & Letter Sizes – Solid Carbide – 118° Point

- For drilling steels in general – cast steels, cast iron, chilled cast iron, malleable cast iron, non-ferrous heavy metals, non-ferrous light metals, and abrasive plastics



Size	Decimal Equivalent (Inch)	Flute Length	Overall Length	Code	Size	Decimal Equivalent (Inch)	Flute Length	Overall Length	Code
1/32	0.0312	5/16	1-1/4	952088	45	0.0820	1	1-3/4	952306
1 mm	0.0394	15.9 mm	38.1 mm	952640	44	0.0860	1	2	952304
60	0.0400	3/4	1-1/2	952336	43	0.0890	1	2	952302
59	0.0410	3/4	1-1/2	952334	42	0.0935	1	2	952300
58	0.0420	3/4	1-1/2	952332	3/32	0.0938	1	2	952096
57	0.0430	3/4	1-1/2	952330	41	0.0960	1	2	952298
56	0.0465	3/4	1-1/2	952328	40	0.0980	1	2	952296
3/64	0.0469	3/4	1-1/2	952090	2.5 mm	0.0984	25.4 mm	50.8 mm	952646
55	0.0520	3/4	1-1/2	952326	39	0.0995	1-1/4	2-1/4	952294
54	0.0550	3/4	1-1/2	952324	38	0.1015	1-1/4	2-1/4	952292
1.5 mm	0.0591	19.1 mm	38.1 mm	952642	37	0.1040	1-1/4	2-1/4	952290
53	0.0595	3/4	1-1/2	952322	36	0.1065	1-1/4	2-1/4	952288
1/16	0.0625	3/4	1-1/2	952092	7/64	0.1094	1-1/4	2-1/4	952098
52	0.0635	3/4	1-1/2	952320	35	0.1100	1-1/4	2-1/4	952286
51	0.0670	3/4	1-1/2	952318	34	0.1110	1-1/4	2-1/4	952284
50	0.0700	7/8	1-3/4	952316	33	0.1130	1-1/4	2-1/4	952282
49	0.0730	7/8	1-3/4	952314	32	0.1160	1-1/4	2-1/4	952280
48	0.0760	7/8	1-3/4	952312	3 mm	0.1181	31.8 mm	57.2 mm	952648
5/64	0.0781	7/8	1-3/4	952094	31	0.1200	1-1/4	2-1/4	952278
47	0.0785	7/8	1-3/4	952310	1/8	0.1250	1-1/4	2-1/4	952100
2 mm	0.0787	22.2 mm	44.5 mm	952644	30	0.1285	1-1/4	2-1/4	952276
46	0.0810	7/8	1-3/4	952308	29	0.1360	1-3/8	2-1/2	952274