



Yellow Colour Band Taps

Spiral Point Plug & Spiral Flute Bottoming Styles



Inch Sizes (continued)

| Size | Spiral Point | | | | | Spiral Flute | | | | |
|----------|-----------------------|---------------|----------------------|--------------|--------|-----------------------|---------------|----------------------|--------------|--------|
| | Overall Length (Inch) | No. of Flutes | Thread Length (Inch) | Thread Limit | Code | Overall Length (Inch) | No. of Flutes | Thread Length (Inch) | Thread Limit | Code |
| 10-24 | 2-3/8 | 3 | 0.531 | GH3 | 915068 | 2-3/8 | 3 | 0.354 | GH2 | 915006 |
| 10-32 | 2-3/8 | 3 | 0.531 | GH3 | 915070 | 2-3/8 | 3 | 0.276 | GH3 | 915008 |
| 12-24 | 2-3/8 | 3 | 0.531 | GH3 | 915072 | 2-3/8 | 3 | - | - | - |
| 1/4-20 | 2-1/2 | 3 | 0.591 | GH3 | 915074 | 2-1/2 | 3 | 0.433 | GH3 | 915010 |
| 1/4-28 | 2-1/2 | 3 | 0.591 | GH3 | 915076 | 2-1/2 | 3 | 0.433 | GH3 | 915012 |
| 5/16-18 | 2-23/32 | 3 | 0.669 | GH3 | 915078 | 2-23/32 | 3 | 0.472 | GH3 | 915014 |
| 5/16-24 | 2-23/32 | 3 | 0.669 | GH3 | 915080 | 2-23/32 | 3 | 0.472 | GH3 | 915016 |
| 3/8-16 | 2-15/16 | 3 | 0.748 | GH3 | 915082 | 2-15/16 | 3 | 0.551 | GH3 | 915018 |
| 3/8-24 | 2-15/16 | 3 | 0.748 | GH3 | 915084 | 2-15/16 | 3 | 0.551 | GH3 | 915020 |
| 7/16-14 | 3-5/32 | 3 | 0.866 | GH3 | 915086 | 3-5/32 | 3 | 0.591 | GH3 | 915022 |
| 7/16-20 | 3-5/32 | 3 | 0.866 | GH3 | 915088 | - | - | - | - | - |
| 1/2-13 | 3-3/8 | 3 | 0.984 | GH3 | 915090 | 3-3/8 | 3 | 0.630 | GH3 | 915024 |
| 1/2-20 | 3-3/8 | 3 | 0.984 | GH3 | 915092 | 3-3/8 | 3 | 0.630 | GH3 | 915026 |
| 5/8-11 | 3-13/16 | 3 | 1.083 | GH3 | 915094 | 3-13/16 | 4 | 0.478 | GH3 | 915028 |
| 5/8-18 | 3-13/16 | 3 | 1.083 | GH3 | 915096 | 3-13/16 | 3 | 0.572 | GH3 | 915030 |
| 3/4-10 | 4-1/4 | 3 | 1.201 | GH3 | 915098 | 4-1/4 | 4 | 0.827 | GH3 | 915032 |
| 3/4-16 | 4-1/4 | 3 | 1.201 | GH3 | 915100 | 4-1/4 | 4 | 0.591 | GH3 | 915034 |
| 7/8-9 | 4-11/16 | 3 | 1.339 | GH4 | 915102 | 4-11/16 | 4 | 0.827 | GH4 | 915036 |
| 7/8-14 | 4-11/16 | 3 | 1.339 | GH4 | 915104 | 4-11/16 | 4 | 0.709 | GH4 | 915038 |
| 1-8 | 5-1/8 | 3 | 1.496 | GH4 | 915106 | 5-1/8 | 4 | 0.764 | GH4 | 915040 |
| 1-12 | 5-1/8 | 3 | 1.496 | GH4 | 915108 | 5-1/8 | 4 | 0.984 | GH4 | 915042 |
| 1-1/8-7 | 5-7/16 | 4 | 1.610 | GH4 | 915110 | 5-7/16 | 4 | 1.115 | GH4 | 915044 |
| 1-1/8-12 | 5-7/16 | 4 | 1.610 | GH4 | 915112 | 5-7/16 | 4 | 0.984 | GH4 | 915046 |
| 1-1/4-7 | 5-3/4 | 4 | 1.610 | GH4 | 915114 | 5-3/4 | 4 | 1.115 | GH4 | 915048 |
| 1-1/4-12 | 5-3/4 | 4 | 1.610 | GH4 | 915116 | 5-3/4 | 4 | 0.984 | GH4 | 915050 |
| 1-3/8-6 | 6-1/16 | 4 | 1.900 | GH4 | 915118 | 5-3/4 | 4 | 1.115 | GH4 | 915052 |
| 1-3/8-12 | 6-1/16 | 4 | 1.900 | GH4 | 915120 | 5-3/4 | 4 | 1.115 | GH4 | 915054 |
| 1-1/2-6 | 6-3/8 | 4 | 2.000 | GH4 | 915122 | 6-3/8 | 4 | 1.350 | GH4 | 915056 |
| 1-1/2-12 | 6-3/8 | 4 | 2.000 | GH4 | 915124 | 6-3/8 | 4 | 1.350 | GH4 | 915058 |

Metric Sizes

| Size & Pitch | Spiral Point | | | | | Spiral Flute | | | | |
|--------------|-----------------------|---------------|----------------------|--------------|--------|-----------------------|---------------|----------------------|--------------|--------|
| | Overall Length (Inch) | No. of Flutes | Thread Length (Inch) | Thread Limit | Code | Overall Length (Inch) | No. of Flutes | Thread Length (Inch) | Thread Limit | Code |
| M2 x 0.4 | 1-15/16 | 2 | 0.375 | D3 | 915357 | - | - | - | - | - |
| M2.5 x 0.45 | 1-15/16 | 2 | 0.375 | D3 | 915359 | - | - | - | - | - |
| M3 x 0.5 | 1-15/16 | 2 | 0.375 | D3 | 915361 | 1-15/16 | 3 | 0.197 | D3 | 915301 |
| M3.5 x 0.6 | 2 | 2 | 0.375 | D4 | 915363 | 2 | 3 | 0.276 | D4 | 915303 |
| M4 x 0.7 | 2-1/8 | 2 | 0.375 | D4 | 915365 | 2-1/8 | 3 | 0.276 | D4 | 915305 |
| M4.5 x 0.75 | 2-3/8 | 2 | 0.500 | D4 | 915367 | - | - | - | - | - |
| M5 x 0.8 | 2-3/8 | 2 | 0.500 | D4 | 915369 | 2-3/8 | 3 | 0.354 | D4 | 915307 |
| M6 x 1 | 2-1/2 | 2 | 0.625 | D5 | 915371 | 2-1/2 | 3 | 0.433 | D5 | 915309 |
| M7 x 1 | 2-23/32 | 3 | 0.687 | D5 | 915373 | 2-23/32 | 3 | 0.433 | D5 | 915311 |
| M8 x 1 | 2-23/32 | 3 | 0.687 | D5 | 915377 | 2-23/32 | 3 | 0.472 | D5 | 915315 |
| M8 x 1.25 | 2-23/32 | 3 | 0.687 | D5 | 915375 | 2-23/32 | 3 | 0.472 | D5 | 915313 |
| M10 x 1.25 | 2-15/16 | 3 | 0.750 | D5 | 915381 | 2-15/16 | 3 | 0.472 | D5 | 915319 |
| M10 x 1.5 | 2-15/16 | 3 | 0.750 | D6 | 915379 | 2-15/16 | 3 | 0.512 | D6 | 915317 |
| M12 x 1.25 | 3-3/8 | 3 | 0.937 | D5 | 915385 | 3-3/8 | 3 | 0.551 | D5 | 915323 |

TAPS, DIES & THREADING