

Drill and Reamer Blanks

Fractional Sizes

High Speed Steel

Reamer Blanks - +0.0002"/-0.0000"

Size	Decimal Equivalent	Overall Length	Code	Size	Decimal Equivalent	Overall Length	Code
17/64	0.2656	4-1/8	219380	31/64	0.4844	5-7/8	219394
9/32	0.2812	4-1/4	219381	1/2	0.5000	6	219395
19/64	0.2969	4-3/8	219382	17/32	0.5312	6	219396
5/16	0.3125	4-1/2	219383	9/16	0.5625	6	219397
21/64	0.3281	4-5/8	219384	19/32	0.5938	6	219398
11/32	0.3438	4-3/4	219385	5/8	0.6250	6	219399
23/64	0.3594	4-7/8	219386	21/32	0.6562	6	219400
3/8	0.3750	5	219387	11/16	0.6875	6	219401
25/64	0.3906	5-1/8	219388	23/32	0.7188	6	219402
13/32	0.4062	5-1/4	219389	3/4	0.7500	6	219403
27/64	0.4219	5-3/8	219390	13/16	0.8125	6	219404
7/16	0.4375	5-1/2	219391	7/8	0.8750	6	219405
29/64	0.4531	5-5/8	219392	15/16	0.9375	6	219406
15/32	0.4688	5-3/4	219393	1	1.0000	6	219407

Letter Sizes

High Speed Steel

Drill Blanks - to 1/2" +0.0000"/-0.0003", to 1" +0.0000"/-0.0005"

Size	Decimal Equivalent	Overall Length	Code	Size	Decimal Equivalent	Overall Length	Code
A	0.2340	3-7/8	219408	N	0.3020	4-3/8	219420
B	0.2380	4	219409	O	0.3160	4-1/2	219421
C	0.2420	4	219410	P	0.3230	4-5/8	219422
D	0.2460	4	219411	Q	0.3320	4-3/4	219423
E	0.2500	4	219315	R	0.3390	4-3/4	219424
F	0.2570	4-1/8	219412	S	0.3480	4-7/8	219425
G	0.2610	4-1/8	219413	T	0.3580	4-7/8	219426
H	0.2660	4-1/8	219414	U	0.3680	5	219427
I	0.2720	4-1/8	219415	V	0.3770	5	219428
J	0.2770	4-1/8	219416	W	0.3860	5-1/8	219429
K	0.2810	4-1/4	219417	X	0.3970	5-1/8	219430
L	0.2900	4-1/4	219418	Y	0.4040	5-1/4	219431
M	0.2950	4-3/8	219419	Z	0.4130	5-1/4	219432

Reamer Blanks - +0.0002"/-0.0000"

Size	Decimal Equivalent	Overall Length	Code	Size	Decimal Equivalent	Overall Length	Code
A	0.2340	3-7/8	219433	N	0.3020	4-3/8	219445
B	0.2380	4	219434	O	0.3160	4-1/2	219446
C	0.2420	4	219435	P	0.3230	4-5/8	219447
D	0.2460	4	219436	Q	0.3320	4-3/4	219448
E	0.2500	4	219379	R	0.3390	4-3/4	219449
F	0.2570	4-1/8	219437	S	0.3480	4-7/8	219450
G	0.2610	4-1/8	219438	T	0.3580	4-7/8	219451
H	0.2660	4-1/8	219439	U	0.3680	5	219452
I	0.2720	4-1/8	219440	V	0.3770	5	219453
J	0.2770	4-1/8	219441	W	0.3860	5-1/8	219454
K	0.2810	4-1/4	219442	X	0.3970	5-1/8	219455
L	0.2900	4-1/4	219443	Y	0.4040	5-1/4	219456
M	0.2950	4-3/8	219444	Z	0.4130	5-1/4	219457