

## Spade Drill Holders

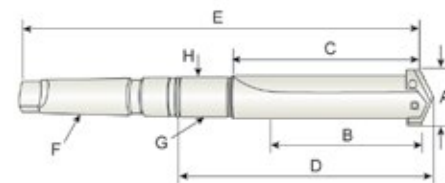


Extra Long Length – Straight Shank – Straight Flute



Series	Shank Diameter (Inch)	A Drill Insert Range (Inch)	B Maximum Drill Depth (Inch)	C Flute Length (Inch)	D Reference Length (Inch)	E Overall Length (Inch)	F Shank Length (Inch)	G Coolant Hole Thread Size (NPT)	Code
1	1	45/64 – 15/16	18	19-1/4	19-25/64	22-1/4	3	1/8	549619
2	1-1/4	31/32 – 1-3/8	20-1/8	21-1/4	21-25/64	24-3/4	3-1/2	1/8	549620
3	1-1/2	1-13/32 – 1-7/8	22	23-1/4	23-7/16	27-1/4	4	1/4	549621
4	1-1/2	1-29/32 – 2-9/16	24-5/8	26	26-3/16	30	4	1/4	549622
5	2	2-1/2 – 3-1/2	26	27-3/4	28	31-3/4	4	1/2	549623
7	3	3-17/32 – 4-1/2	27	29-1/8	29-3/8	34-1/8	5	1/2	549624

Short Length – Taper Shank – Straight Flute



Series	F Morse Taper	A Drill Insert Range (Inch)	B Maximum Drill Depth (Inch)	C Flute Length (Inch)	D Reference Length (Inch)	E Overall Length (Inch)	G Coolant Hole Thread Size (NPT)	H Rotary Coolant Inducer Reference	Code
Y	2	3/8 – 27/64	1-1/4	2-1/32	3-15/32	6-5/16	1/16	549625	549540
Z	2	7/16 – 1/2	1-1/4	2-1/32	3-15/32	6-5/16	1/16	549625	549541
0	2	33/64 – 11/16	1-3/8	2-3/16	3-41/64	6-15/32	1/16	549625	549524
0.5	2	39/64 – 11/16	1-3/8	2-3/16	3-41/64	6-15/32	1/16	549625	549525
1	3	45/64 – 15/16	2-3/4	3-7/8	5-39/64	9-5/32	1/8	549626	549526
1	4	45/64 – 15/16	2-3/4	3-7/8	5-43/64	10-5/32	1/8	549626	549527
1.5	3	55/64 – 15/16	2-3/4	3-7/8	5-39/64	9-5/32	1/8	549626	549528
1.5	4	55/64 – 15/16	2-3/4	3-7/8	5-43/64	10-5/32	1/8	549626	549529
2	3	31/32 – 1-3/8	3-3/8	4-1/2	6-15/64	9-25/32	1/8	549626	549530
2	4	31/32 – 1-3/8	3-3/8	4-1/2	6-19/64	10-25/32	1/8	549626	549531
2.5	3	1-3/16 – 1-3/8	3-3/8	4-1/2	6-15/64	9-25/32	1/8	549626	549532
2.5	4	1-3/16 – 1-3/8	3-3/8	4-1/2	6-37/64	11-1/16	1/4	549627	549533
3	4	1-13/32 – 1-7/8	4-3/4	6	8-1/8	12-9/16	1/4	549627	549534
3	5	1-13/32 – 1-7/8	4-3/4	6	8-1/8	13-13/16	1/4	549628	549535
4	4	1-29/32 – 2-9/16	5-1/8	6-1/2	8-5/8	13-1/16	1/4	549627	549536
4	5	1-29/32 – 2-9/16	5-1/8	6-1/2	8-5/8	14-5/16	1/4	549628	549537
5-6	5	2-1/2 – 3-1/2	6-3/4	8-1/2	11-5/16	16-15/16	1/2	549629	549538
7-8	5	3-17/32 – 4-1/2	6-3/4	8-7/8	11-11/16	17-5/16	1/2	549629	549539