DRILLS

**Reduced Shank** 

1/2" Reduced Shank – 8 Pieces

1/2" Reduced Shank - 8 & 10 Pieces



Size	Description	Code	Size	Description	Code
9/16 to 1 by 16ths Metal Index	Cobalt, Round Shank	311171	9/16 to 1 by 16ths Wooden Block	Cobalt, 8 Pieces	313207

### 1/2" Reduced Shank – 8 Pieces

Size	Description	Code	Size	Description	Code
1-1/16 to 1-1/2 by 16ths Wooden Block	Cobalt, 135° Split Point	609001	33/64 to 1 by 64ths Wood Bloc 1/2 to 1 by 64ths Metal Index	k HSS, Flatted Shank HSS, Flatted Shank	311168 607115

# 1/2" Reduced Shank – 10 Pieces

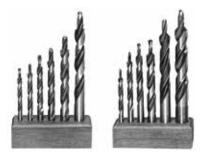
3/8" Reduced Shank – 8 Pieces

1/2" Reduced Shank – 33 Pieces

Size	Description	Code	Size	Description	Code
9/16 to 1 by 16ths and 1-1/4 Wooden Block	HSS, Flatted Shank	607112	3/8 to 17/32 by 32nds, 9/16, and 5/8 Wooden Block	HSS	311165

#### **Step Drills**

# Standard Step Drill – 6 Pieces



## Self Starting Step Drill Multi-Diameter – 3 Pieces



Size	Description	Code	Size	Description	Code
Jobber Length	For Flat Head Screws	311184	1/8 to 1/2,		
#6 - 3/8 NC Screw Sizes	For Cap Screws	311182	3/16 to 1/2,	3 flats on shank	750010
Wooden Block	For Tap Drills	311185	& 9/16 to 1	o hato on sharik	100010
Metric Jobber Length			Metal Index		
3 to 10 mm Screw Sizes Wooden Block	For Cap Screws	615276			

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