

Left Hand Drills - Screw Machine Length

Fractional Sizes - Screw Machine Length Drills - Left Hand

High Speed Steel

Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code
39/64	0.6094	2-3/4	4-1/4	1	607773	57/64	0.8906	3-5/8	5-5/8	1	751230
5/8	0.6250	2-3/4	4-1/4	1	607774	29/32	0.9062	3-5/8	5-5/8	1	607791
41/64	0.6406	2-7/8	4-1/2	1	607775	59/64	0.9219	3-3/4	5-3/4	1	607792
21/32	0.6562	2-7/8	4-1/2	1	607776	15/16	0.9375	3-3/4	5-3/4	1	607793
43/64	0.6719	2-7/8	4-5/8	1	607777	61/64	0.9531	3-7/8	5-7/8	1	607794
11/16	0.6875	2-7/8	4-5/8	1	607778	31/32	0.9688	3-7/8	5-7/8	1	607795
45/65	0.7031	3	4-3/4	1	607779	63/64	0.9844	4	6	1	607796
23/32	0.7188	3	4-3/4	1	607780	1	1.0000	4	6	1	607797
47/64	0.7344	3-1/8	5	1	607781	1-1/32	1.0312	4	6-1/4	1	607798
3/4	0.7500	3-1/8	5	1	607782	1-1/16	1.0625	4	6-1/4	1	607799
49/64	0.7656	3-1/4	5-1/8	1	607783	1-1/8	1.1250	4	6-3/8	1	607800
25/32	0.7812	3-1/4	5-1/8	1	607784	1-5/32	1.1562	4-1/4	6-5/8	1	607801
51/64	0.7969	3-3/8	5-1/4	1	607785	1-3/16	1.1875	4-1/4	6-5/8	1	607802
13/16	0.8125	3-3/8	5-1/4	1	607786	1-15/64	1.2344	4-3/8	6-3/4	1	607803
53/64	0.8281	3-1/2	5-3/8	1	607787	1-1/4	1.2500	4-3/8	6-3/4	1	607804
27/32	0.8438	3-1/2	5-3/8	1	607788	1-9/32	1.2812	4-3/8	7	1	607805
55/64	0.8594	3-1/2	5-1/2	1	607789	1-11/32	1.3438	4-1/2	7-1/8	1	607806
7/8	0.8750	3-1/2	5-1/2	1	607790						

Double Margin Drills - Jobber Length



- 118° split point black and gold tight tolerance drills for reduced thrust and quick centering
- Precision hole drilling
- Produces straighter, rounder holes with up to 300% tighter hole tolerances
- Eliminates reaming in some applications

Not recommended for hand-held drilling

High Speed Steel

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*1/16	0.0625	7/8	1-7/8	12	607850	19/64	0.2969	3-1/16	4-3/8	6	607865
*5/64	0.0781	1	2	12	607851	5/16	0.3125	3-3/16	4-1/2	6	607866
*3/32	0.0938	1-1/4	2-1/4	12	607852	21/64	0.3281	3-5/16	4-5/8	6	607867
*7/64	0.1094	1-1/2	2-5/8	12	607853	11/32	0.3438	3-7/16	4-3/4	6	607868
*1/8	0.1250	1-5/8	2-3/4	12	607854	23/64	0.3594	3-1/2	4-7/8	6	607869
*9/64	0.1406	1-3/4	2-7/8	12	607855	3/8	0.3750	3-5/8	5	6	607870
*5/32	0.1562	2	3-1/8	12	607856	25/64	0.3906	3-3/4	5-1/8	6	607871
*11/64	0.1719	2-1/8	3-1/4	12	607857	13/32	0.4062	3-7/8	5-1/4	6	607872
3/16	0.1875	2-5/16	3-1/2	12	607858	27/64	0.4219	3-15/16	5-3/8	6	607873
13/64	0.2031	2-7/16	3-5/8	12	607859	7/16	0.4375	4-1/16	5-1/2	6	607874
7/32	0.2188	2-1/2	3-3/4	12	607860	29/64	0.4531	4-3/16	5-5/8	6	607875
15/64	0.2344	2-5/8	3-7/8	12	607861	15/32	0.4688	4-5/16	5-3/4	6	607876
1/4	0.2500	2-3/4	4	12	607862	31/64	0.4844	4-3/8	5-7/8	6	607877
17/64	0.2656	2-7/8	4-1/8	12	607863	1/2	0.5000	4-1/2	6	6	607878
9/32	0.2812	2-15/16	4-1/4	6	607864						

*Size **not** double margin

Titanium coated available for increased lubricity and extended wear resistance