

Body Drills

- Primarily for use in hand held, air or electric drill motors, in sheet metal, thin wall tubing or any other shallow hole drilling
- Short flute design and heavy web construction - considerably more rigid and durable than jobber or screw machine lengths
- Breakage is significantly reduced or eliminated and tool life is greatly increased

Single End - High Speed Steel



STYLE S - 135° split point is used in hand or machine drilling without guide bushings, and where burring is not a problem. This point centers quickly and may be used successfully in tougher, harder materials.

2" Overall Length

Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code
47	0.0785	613100	9/64	0.1406	613108	18	0.1695	613116
44	0.0860	613101	27	0.1440	613109	13	0.1850	613117
36	0.1065	613102	26	0.1470	613110	3/16	0.1875	613118
31	0.1200	613103	25	0.1495	613111	8	0.1990	613119
1/8	0.1250	613104	3.80mm	0.1496	613112	6.00mm	0.2362	613120
30	0.1285	613105	5/32	0.1562	613113	1/4	0.2500	613121
29	0.1360	613106	21	0.1590	613114	12.40mm	0.4881	613122
28	0.1405	613107	20	0.1610	613115			

3" Overall Length

Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code
7/64	0.1094	613123	5/32	0.1562	613133	F	0.2570	613143
32	0.1160	613124	22	0.1570	613134	17/64	0.2656	613144
1/8	0.1250	613125	21	0.1590	613135	9/32	0.2812	613145
3.25mm	0.1280	613126	20	0.1610	613136	5/16	0.3125	613146
30	0.1285	613127	18	0.1695	613137	11/32	0.3438	613147
3.30mm	0.1299	613128	11/64	0.1719	613138	3/8	0.3750	613148
29	0.1360	613129	3/16	0.1875	613139	13/32	0.4062	613149
28	0.1405	613130	13/64	0.2031	613140	27/64	0.4219	613150
9/64	0.1406	613131	7/32	0.2188	613141	7/16	0.4375	613151
25	0.1495	613132	1/4	0.2500	613142	1/2	0.5000	613152

4" Overall Length

Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code
11/64	0.1719	613153	1/4	0.2500	613154	9/32	0.2812	613155



STYLE F fishtail point is used in hand drilling thin material or machine drilling where the ratio of hole size to material thickness is very large, and where burr free holes are desired. A guide bushing must be used to center the drill point.

2" Overall Length

Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code
47	0.0785	613156	28	0.1405	613163	21	0.1590	613170
44	0.0860	613157	9/64	0.1406	613164	20	0.1610	613171
36	0.1065	613158	27	0.1440	613165	18	0.1695	613172
31	0.1200	613159	26	0.1470	613166	13	0.1850	613173
1/8	0.1250	613160	25	0.1495	613167	3/16	0.1875	613174
30	0.1285	613161	3.80mm	0.1496	613168	8	0.1990	613175
29	0.1360	613162	5/32	0.1562	613169	6.00mm	0.2362	613176