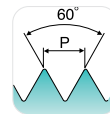
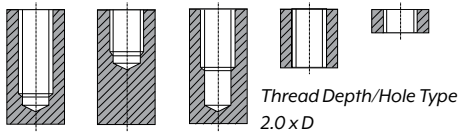




Hand Taps – Premium

Taper, Plug & Bottoming Style Taps

Inch Sizes



HSS

UNC
UNF
UNS

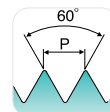
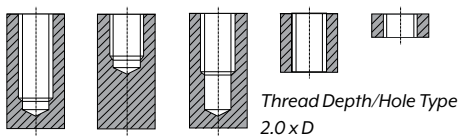
USCTI
302

9P/5P/2P

Bright

Size	Overall Length (Inch)	No. of Flutes	Thread Length (Inch)	Thread Limit	Taper Style	Plug Style	Bottoming Style
					Code	Code	Code
6-32	2	3	0.688	H3	915600	915628	915656
8-32	2-1/8	4	0.750	H3	915601	915629	915657
10-24	2-3/8	4	0.875	H3	915602	915630	915658
10-32	2-3/8	4	0.875	H3	915615	915643	915671
12-24	2-3/8	4	0.938	H3	915603	915631	915659
1/4-20	2-1/2	4	1.000	H3	915604	915632	915660
1/4-28	2-1/2	4	1.000	H3	915616	915644	915672
5/16-18	2-23/32	4	1.125	H3	915605	915633	915661
5/16-24	2-23/32	4	1.125	H3	915617	915645	915673
3/8-16	2-15/16	4	1.250	H3	915606	915634	915662
3/8-24	2-15/16	4	1.250	H3	915618	915646	915674
7/16-14	3-5/32	4	1.438	H3	915607	915635	915663
7/16-20	3-5/32	4	1.438	H3	915619	915647	915675
1/2-13	3-3/8	4	1.656	H3	915608	915636	915664
1/2-20	3-3/8	4	1.656	H3	915620	915648	915676
9/16-12	3-19/32	4	1.656	H3	915609	915637	915665
9/16-18	3-19/32	4	1.656	H3	915621	915649	915677
5/8-11	3-13/16	4	1.813	H3	915610	915638	915666
5/8-18	3-13/16	4	1.813	H3	915622	915650	915678
3/4-10	4-1/4	4	2.000	H3	915611	915639	915667
3/4-16	4-1/4	4	2.000	H3	915623	915651	915679
7/8-9	4-11/16	4	2.219	H3	915612	915640	915668
7/8-14	4-11/16	4	2.219	H4	915624	915652	915680
1-8	5-1/8	4	2.500	H3	915613	915641	915669
1-12	5-1/8	4	2.500	H4	915625	915653	915681
1-14	5-1/8	4	2.500	H4	915626	915654	915682
1-1/8-7	5-7/16	4	2.562	H3	915614	915642	915670
1-1/8-12	5-7/16	4	2.562	H4	915627	915655	915683

Metric Sizes



HSS

M
MF

USCTI
302

9P/5P/2P

Bright

Size & Pitch	Overall Length (Inch)	No. of Flutes	Thread Length (Inch)	Thread Limit	Taper Style	Plug Style	Bottoming Style
					Code	Code	Code
M1.6 x 0.35	1.63	3	0.310	D3	-	915817	-
M2 x 0.40	1.75	3	0.440	D3	-	915818	915847
M2.5 x 0.45	1.81	3	0.500	D3	-	915819	915848
M3 x 0.50	1.94	3	0.630	D3	915800	915820	915849
M3.5 x 0.60	2.00	3	0.690	D4	-	915821	915850
M4 x 0.70	2.13	4	0.750	D4	915801	915822	915851
M4.5 x 0.75	2.38	4	0.880	D4	-	915823	915852
M5 x 0.80	2.38	4	0.880	D4	915802	915824	915853
M6 x 1.00	2.50	4	1.000	D5	915803	915825	915854
M7 x 1.00	2.72	4	1.130	D5	-	915826	915855