



## Red Colour Band Taps

Spiral Point Plug & Spiral Flute Bottoming Styles



Inch Sizes (continued)

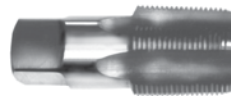
Size	Spiral Point					Spiral Flute				
	Overall Length (Inch)	No. of Flutes	Thread Length (Inch)	Thread Limit	Code	Overall Length (Inch)	No. of Flutes	Thread Length (Inch)	Thread Limit	Code
3/8-16	2-15/16	3	0.748	H3	915278	2-15/16	3	0.551	H3	915238
3/8-24	2-15/16	3	0.748	H3	915280	2-15/16	3	0.394	H3	915240
7/16-14	3-5/32	3	0.866	H3	915282	3-5/32	3	0.591	H3	915242
7/16-20	3-5/32	3	0.866	H3	915284	3-5/32	3	0.472	H3	915244
1/2-13	3-3/8	3	0.984	H3	915286	3-3/8	3	0.630	H3	915246
1/2-20	3-3/8	3	0.984	H3	915288	3-3/8	3	0.472	H3	915248
5/8-11	3-13/16	3	1.083	H3	915290	3-13/16	4	0.748	H3	915250
5/8-18	3-13/16	3	1.083	H3	915292	3-13/16	4	0.512	H3	915252
3/4-10	4-1/4	3	1.201	H3	915294	4-1/4	4	0.827	H3	915254
3/4-16	4-1/4	3	1.201	H3	915296	4-1/4	4	0.591	H3	915256

Metric Sizes

Size & Pitch	Overall Length (Inch)	Thread Limit	Spiral Point Plug Style			Spiral Flute Bottoming Style		
			No. of Flutes	Thread Length (Inch)	Code	No. of Flutes	Thread Length (Inch)	Code
M3 x 0.5	1-15/16	D3	3	0.374	915533	3	0.197	915517
M4 x 0.7	2-1/8	D4	3	0.453	915535	3	0.276	915519
M5 x 0.8	2-3/8	D4	3	0.531	915537	3	0.354	915521
M6 x 1.0	2-1/2	D5	3	0.591	915539	3	0.433	915523
M8 x 1.25	2-23/32	D5	3	0.669	915541	3	0.472	915525
M10 x 1.25	2-15/16	D5	3	0.748	915545	3	0.472	915529
M10 x 1.5	2-15/16	D6	3	0.748	915543	3	0.512	915527
M12 x 1.75	3-3/8	D6	3	0.984	915547	3	0.591	915531

## Straight Taper Pipe Taps

High Speed Steel – Straight Flute – NPS – Ground Thread



Size	Threads per Inch	Code	Size	Threads per Inch	Code	Size	Threads per Inch	Code
1/16	27	313131	1/2	14	313135	1-1/2	11-1/2	313139
1/8	27	313132	3/4	14	313136	2	11-1/2	313140
1/4	18	313133	1	11-1/2	313137			
3/8	18	313134	1-1/4	11-1/2	313138			