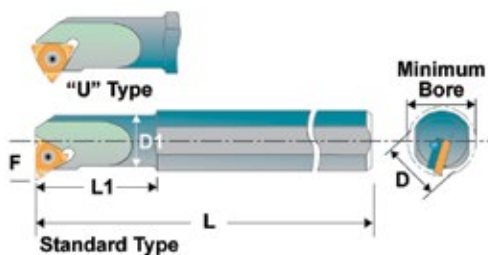


Tool Holders & Accessories

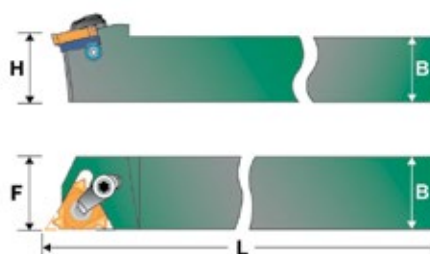


Internal Tool Holders



Style Right Hand	Insert I/C Reference Inch (mm)	D (Inch)	D1 (Inch)	L (Inch)	L1 (Inch)	Minimum Bore (Inch)	F (Inch)	Code
*SIR 0375 H11	0.250 (11)	0.38	0.38	4.0	-	0.47	0.28	570360
*SIR 0375 K11	0.250 (11)	0.62	0.38	5.0	1.00	0.47	0.28	570361
*SIR 0500 L11	0.250 (11)	0.62	0.50	5.5	1.25	0.58	0.34	570362
*SIR 0500 M16	0.375 (16)	0.62	0.50	6.0	1.25	0.64	0.39	570363
*SIR 0625 P16	0.375 (16)	0.75	0.62	7.0	1.57	0.75	0.45	570364
SIR 0750 P16	0.375 (16)	0.75	0.75	7.0	-	0.90	0.51	570365
SIR 1000 R16	0.375 (16)	1.00	1.00	8.0	-	1.16	0.65	570366
SIR 1250 S16	0.375 (16)	1.25	1.25	10.0	-	1.40	0.77	570367
SIR 1500 T16	0.375 (16)	1.50	1.50	12.0	-	1.65	0.90	570368
*SIR 0750 P22	0.500 (22)	0.75	0.75	7.0	-	0.90	0.59	570369
SIR 1000 R22	0.500 (22)	1.00	1.00	8.0	-	1.16	0.71	570370
SIR 1250 S22	0.500 (22)	1.25	1.25	10.0	-	1.50	0.85	570371
SIR 1500 T22	0.500 (22)	1.50	1.50	12.0	-	1.75	0.98	570372

External Tool Holders



Style Right Hand	Insert I/C Reference Inch (mm)	B=H (Inch)	L (Inch)	F (Inch)	Code
*SER 0310 H11	0.250 (11)	0.31	4.00	0.43	570373
*SER 0375 H11	0.250 (11)	0.38	4.00	0.43	570374
SER 0375 D16	0.375 (16)	0.38	2.50	0.63	570375
SER 0500 F16	0.375 (16)	0.50	3.25	0.63	570376
SER 0625 H16	0.375 (16)	0.63	4.00	0.63	570377
SER 0750 K16	0.375 (16)	0.75	5.00	0.75	570378
SER 1000 M16	0.375 (16)	1.00	6.00	1.00	570379
SER 1250 P16	0.375 (16)	1.25	7.00	1.25	570380
SER 1000 M22	0.500 (22)	1.00	6.00	1.00	570381
SER 1250 P22	0.500 (22)	1.25	7.00	1.25	570382
SER 1500 R22	0.500 (22)	1.50	8.00	1.50	570383

NOTE: *TOOL HOLDERS WITHOUT SHIMS. All tool holders are made with 1.5° Helix angle.
For other Helix angles, please inquire. Left hand tool holders also available.