

Reduced Shank Drills

3/8" Shank - Metal Working



High Speed Steel

High Speed Steel, 118° Point

Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code
25/64	0.3906	753117	33/64	0.5156	610940	41/64	0.6406	610944
13/32	0.4062	753118	17/32	0.5312	753125	21/32	0.6562	610945
27/64	0.4219	753119	35/64	0.5469	610941	43/64	0.6719	610946
7/16	0.4375	753120	9/16	0.5625	753126	11/16	0.6875	610947
29/64	0.4531	753121	37/64	0.5781	610942	45/64	0.7031	610948
15/32	0.4688	753122	19/32	0.5938	753127	23/32	0.7188	610949
31/64	0.4844	753123	39/64	0.6094	610943	47/64	0.7344	610950
1/2	0.5000	753124	5/8	0.6250	753128	3/4	0.7500	610951

High Speed Steel, 135° Notched Point

Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code
9/16	0.5625	610952	11/16	0.6875	610954	3/4	0.7500	610955
5/8	0.6250	610953						

Cobalt

Cobalt, 135° Notched Point

Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code
25/64	0.3906	612032	33/64	0.5156	612040	41/64	0.6406	612048
13/32	0.4062	612033	17/32	0.5312	612041	21/32	0.6562	612049
27/64	0.4219	612034	35/64	0.5469	612042	43/64	0.6719	612050
7/16	0.4375	612035	9/16	0.5625	612043	11/16	0.6875	612051
29/64	0.4531	612036	37/64	0.5781	612044	45/64	0.7031	612052
15/32	0.4688	612037	19/32	0.5938	612045	23/32	0.7188	612053
31/64	0.4844	612038	39/64	0.6094	612046	47/64	0.7344	612054
1/2	0.5000	612039	5/8	0.6250	612047	3/4	0.7500	612055