

## Taper Length Drills - Fast Spiral

### Letter Sizes - Fast Spiral Taper Length Drills

High Speed Steel

Bright Finish, 118° Point

Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code
A	0.2340	3-3/4	6-1/8	12	609832	N	0.3020	4-1/8	6-1/2	6	609844
B	0.2380	3-3/4	6-1/8	12	609833	O	0.3160	4-1/8	6-1/2	6	609845
C	0.2420	3-3/4	6-1/8	12	609834	P	0.3230	4-1/8	6-1/2	6	609846
D	0.2460	3-3/4	6-1/8	12	609835	Q	0.3320	4-1/8	6-1/2	6	609847
E	0.2500	3-3/4	6-1/8	12	609813	R	0.3390	4-1/8	6-1/2	6	609848
F	0.2570	3-7/8	6-1/4	12	609836	S	0.3480	4-1/4	6-3/4	6	609849
G	0.2610	3-7/8	6-1/4	12	609837	T	0.3580	4-1/4	6-3/4	6	609850
H	0.2660	3-7/8	6-1/4	12	609838	U	0.3680	4-1/4	6-3/4	6	609851
I	0.2720	3-7/8	6-1/4	6	609839	V	0.3770	4-3/8	7	6	609852
J	0.2770	3-7/8	6-1/4	6	609840	W	0.3860	4-3/8	7	6	609853
K	0.2810	3-7/8	6-1/4	6	609841	X	0.3970	4-3/8	7	6	609854
L	0.2900	4	6-3/8	6	609842	Y	0.4040	4-3/8	7	6	609855
M	0.2950	4	6-3/8	6	609843	Z	0.4130	4-5/8	7-1/4	6	609856

## Wire Gage Sizes - Fast Spiral Taper Length Drills

High Speed Steel

Bright Finish, 118° Point

Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code
1	0.2280	3-3/4	6-1/8	12	609857	31	0.1200	2-3/4	5-1/8	12	609887
2	0.2210	3-3/4	6-1/8	12	609858	32	0.1160	2-3/4	5-1/8	12	609888
3	0.2130	3-5/8	6	12	609859	33	0.1130	2-3/4	5-1/8	12	609889
4	0.2090	3-5/8	6	12	609860	34	0.1110	2-3/4	5-1/8	12	609890
5	0.2055	3-5/8	6	12	609861	35	0.1100	2-3/4	5-1/8	12	609891
6	0.2040	3-5/8	6	12	609862	36	0.1065	2-1/2	4-5/8	12	609892
7	0.2010	3-5/8	6	12	609863	37	0.1040	2-1/2	4-5/8	12	609893
8	0.1990	3-5/8	6	12	609864	38	0.1015	2-1/2	4-5/8	12	609894
9	0.1960	3-5/8	6	12	609865	39	0.0995	2-1/2	4-5/8	12	609895
10	0.1935	3-5/8	6	12	609866	40	0.0980	2-1/2	4-5/8	12	609896
11	0.1910	3-5/8	6	12	609867	41	0.0960	2-1/2	4-5/8	12	609897
12	0.1890	3-5/8	6	12	609868	42	0.0935	2-1/4	4-1/4	12	609898
13	0.1850	3-3/8	5-3/4	12	609869	43	0.0890	2-1/4	4-1/4	12	609899
14	0.1820	3-3/8	5-3/4	12	609870	44	0.0860	2-1/4	4-1/4	12	609900
15	0.1800	3-3/8	5-3/4	12	609871	45	0.0820	2-1/4	4-1/4	12	609901
16	0.1770	3-3/8	5-3/4	12	609872	46	0.0810	2-1/4	4-1/4	12	609902
17	0.1730	3-3/8	5-3/4	12	609873	47	0.0785	2-1/4	4-1/4	12	609903
18	0.1695	3-3/8	5-3/4	12	609874	48	0.0760	2	3-3/4	12	609904
19	0.1660	3-3/8	5-3/4	12	609875	49	0.0730	2	3-3/4	12	609905
20	0.1610	3-3/8	5-3/4	12	609876	50	0.0700	2	3-3/4	12	609906
21	0.1590	3-3/8	5-3/4	12	609877	51	0.0670	2	3-3/4	12	609907
22	0.1570	3-3/8	5-3/4	12	609878	52	0.0635	2	3-3/4	12	609908
23	0.1540	3	5-3/8	12	609879	53	0.0595	1-3/4	3	12	609909
24	0.1520	3	5-3/8	12	609880	54	0.0550	1-3/4	3	12	609910
25	0.1495	3	5-3/8	12	609881	55	0.0520	1-3/4	3	12	609911
26	0.1470	3	5-3/8	12	609882	56	0.0465	1-1/8	2-1/4	12	609912
27	0.1440	3	5-3/8	12	609883	57	0.0430	1-1/8	2-1/4	12	609913
28	0.1405	3	5-3/8	12	609884	58	0.0420	1-1/8	2-1/4	12	609914
29	0.1360	3	5-3/8	12	609885	59	0.0410	1-1/8	2-1/4	12	609915
30	0.1285	3	5-3/8	12	609886	60	0.0400	1-1/8	2-1/4	12	609916

Tanged shanks available. Please inquire