

## Lathe Chucks



### Semi-Steel Body - 3-Jaw Universal Self-Centering Chucks

- Semi-steel body
- Two-piece hard reversible jaws
- Scroll and jaws hardened and ground



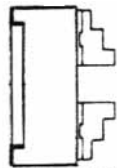
**Standard Accessories:**

- 1 set of two-piece reversible jaws (hard top jaws and hard master jaws)
- 1 wrench
- 1 set of mounting screws

**Optional Accessories:**

Soft top jaws

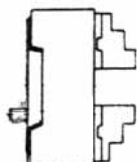
#### Plain Back - Series 3205



Series 3205  
Plain Back

| Chuck Diameter (Inch) | Hole Diameter (Inch) | Approximate Weight (lbs) | Code   |
|-----------------------|----------------------|--------------------------|--------|
| 5                     | 1.2598               | 10.0                     | 355000 |
| 6                     | 1.6535               | 18.1                     | 355001 |
| 8                     | 2.1654               | 33.7                     | 355002 |
| 10                    | 2.9921               | 55.3                     | 355003 |
| 12                    | 4.0551               | 90.4                     | 355004 |
| 16                    | 5.3543               | 170.0                    | 355005 |
| 20                    | 7.4803               | 275.6                    | 355006 |
| 25                    | 9.2120               | 470.7                    | 355007 |
| 32                    | 10.5000              | 738.5                    | 355008 |

#### A Mount - Series 3215



Series 3215  
Short Taper

| Chuck Diameter (Inch) | Hole Diameter (Inch) | Spindle Type | Approximate Weight (lbs) | Code   |
|-----------------------|----------------------|--------------|--------------------------|--------|
| 6                     | 1.6535               | A1-5         | 18.1                     | 355009 |
| 8                     | 1.6535               | A1-5         | 33.7                     | 355010 |
| 8                     | 2.1654               | A1-6         | 33.7                     | 355011 |
| 10                    | 2.9921               | A2-5         | 55.3                     | 355012 |
| 10                    | 2.1654               | A1-6         | 55.3                     | 355013 |
| 10                    | 2.9921               | A1-8         | 55.3                     | 355014 |
| 12                    | 4.0551               | A2-6         | 90.4                     | 355015 |
| 12                    | 3.1498               | A1-8         | 90.4                     | 355016 |
| 16                    | 4.0551               | A2-6         | 170.0                    | 355017 |
| 16                    | 5.1181               | A1-11        | 170.0                    | 355018 |
| 20                    | 7.5905               | A2-11        | 275.6                    | 355019 |
| 25                    | 5.1181               | A2-11        | 470.7                    | 355020 |
| 25                    | 7.5905               | A2-15        | 470.7                    | 355021 |