

## Taper Shank Extra Length Drills

High Speed Steel – 118° Point (continued)



Size (Inch)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Morse Taper	Code	Size (Inch)	Decimal Equiv. (Inch)	Flute Length (Inch)	Overall Length (Inch)	Morse Taper	Code
27/32	0.8438	10	15	3	613459	45/64	0.7031	14	18	2	613514
55/64	0.8594	10	15	3	613460	23/32	0.7188	14	18	2	613515
7/8	0.8750	10	15	3	613461	47/64	0.7344	14	18	2	613516
57/64	0.8906	10	15	3	613462	3/4	0.7500	14	18	2	613517
29/32	0.9062	10	15	3	613463	49/64	0.7656	14	18	2	613518
59/64	0.9219	10	15	3	613464	25/32	0.7812	14	18	2	613519
15/16	0.9375	10	15	3	613465	51/64	0.7969	13	18	3	613520
61/64	0.9531	10	15	3	613466	13/16	0.8125	13	18	3	613521
31/32	0.9688	10	15	3	613467	53/64	0.8281	13	18	3	613522
63/64	0.9844	10	15	3	613468	27/32	0.8438	13	18	3	613523
1	1.0000	10	15	3	613469	55/64	0.8594	13	18	3	613524
1-1/64	1.0156	10	15	3	613470	7/8	0.8750	13	18	3	613525
1-1/32	1.0312	10	15	3	613471	57/64	0.8906	13	18	3	613526
1-3/64	1.0469	10	15	3	613472	29/32	0.9062	13	18	3	613527
1-1/16	1.0625	10	15	3	613473	59/64	0.9219	13	18	3	613528
1-5/64	1.0781	9	15	4	613474	15/16	0.9375	13	18	3	613529
1-3/32	1.0938	9	15	4	613475	61/64	0.9531	13	18	3	613530
1-7/64	1.1094	9	15	4	613476	31/32	0.9688	13	18	3	613531
1-1/8	1.1250	9	15	4	613477	63/64	0.9844	13	18	3	613532
1-9/64	1.1406	9	15	4	613478	1	1.0000	13	18	3	613533
1-5/32	1.1562	9	15	4	613479	1-1/64	1.0156	13	18	3	613534
1-11/64	1.1719	9	15	4	613480	1-1/32	1.0312	13	18	3	613535
1-3/16	1.1875	10	15	3	613481	1-3/64	1.0469	13	18	3	613536
1-3/16	1.1875	9	15	4	613735	1-1/16	1.0625	13	18	3	613537
1-7/32	1.2188	9	15	4	613482	1-5/64	1.0781	12	18	4	613538
1-15/64	1.2344	9	15	4	613483	1-3/32	1.0938	12	18	4	613539
1-1/4	1.2500	9	15	4	613484	1-7/64	1.1094	12	18	4	613540
1/4	0.2500	15	18	1	613485	1-1/8	1.1250	12	18	4	613541
17/64	0.2656	15	18	1	613486	1-9/64	1.1406	12	18	4	613542
9/32	0.2812	15	18	1	613487	1-5/32	1.1562	12	18	4	613543
19/64	0.2969	15	18	1	613488	1-11/64	1.1719	12	18	4	613544
5/16	0.3125	15	18	1	613489	1-3/16	1.1875	12	18	4	613545
21/64	0.3281	15	18	1	613490	1-7/32	1.2188	12	18	4	613546
11/32	0.3438	15	18	1	613491	1-15/64	1.2344	12	18	4	613547
23/64	0.3594	15	18	1	613492	1-1/4	1.2500	12	18	4	613548
3/8	0.3750	15	18	1	613493	1-17/64	1.2656	12	18	4	613549
25/64	0.3906	15	18	1	613494	1-9/32	1.2813	12	18	4	613550
13/32	0.4062	15	18	1	613495	1-5/16	1.3125	12	18	4	613551
27/64	0.4219	15	18	1	613496	1-11/32	1.3438	12	18	4	613552
7/16	0.4375	15	18	1	613497	1-23/64	1.3594	12	18	4	613553
29/64	0.4531	15	18	1	613498	1-3/8	1.3750	12	18	4	613554
15/32	0.4688	15	18	1	613499	1-13/32	1.4062	12	18	4	613555
31/64	0.4844	14	18	2	613500	1-7/16	1.4375	12	18	4	613556
1/2	0.5000	14	18	2	613501	1-15/32	1.4688	12	18	4	613557
33/64	0.5156	14	18	2	613502	1-1/2	1.5000	12	18	4	613558
17/32	0.5312	14	18	2	613503	1-9/16	1.5625	10	18	5	613559
35/64	0.5469	14	18	2	613504	1-5/8	1.6250	10	18	5	613560
9/16	0.5625	14	18	2	613505	1-11/16	1.6875	10	18	5	613561
37/64	0.5781	14	18	2	613506	1-3/4	1.7500	10	18	5	613562
19/32	0.5938	14	18	2	613507	1-13/16	1.8125	10	18	5	613563
39/64	0.6094	14	18	2	613508	1-7/8	1.8750	10	18	5	613564
5/8	0.6250	14	18	2	613509	33/64	0.5156	16	20	2	613565
41/64	0.6406	14	18	2	613510	9/16	0.5625	16	20	2	613566
21/32	0.6562	14	18	2	613511	19/32	0.5938	16	20	2	613567
43/64	0.6719	14	18	2	613512	47/64	0.7344	16	20	2	613568
11/16	0.6875	14	18	2	613513	13/16	0.8125	15	20	3	613569