

Taper Length Drills

Wire Gage Sizes - Taper Length Drills - Heavy Duty

Super Cobalt, 135° Split Point

Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code
1	0.2280	3-3/4	6-1/8	12	609564	34	0.1110	2-3/4	5-1/8	12	609597
2	0.2210	3-3/4	6-1/8	12	609565	35	0.1100	2-3/4	5-1/8	12	609598
3	0.2130	3-5/8	6	12	609566	36	0.1065	2-1/2	4-5/8	12	609599
4	0.2090	3-5/8	6	12	609567	37	0.1040	2-1/2	4-5/8	12	609600
5	0.2055	3-5/8	6	12	609568	38	0.1015	2-1/2	4-5/8	12	609601
6	0.2040	3-5/8	6	12	609569	39	0.0995	2-1/2	4-5/8	12	609602
7	0.2010	3-5/8	6	12	609570	40	0.0980	2-1/2	4-5/8	12	609603
8	0.1990	3-5/8	6	12	609571	41	0.0960	2-1/2	4-5/8	12	609604
9	0.1960	3-5/8	6	12	609572	42	0.0935	2-1/4	4-1/4	12	609605
10	0.1935	3-5/8	6	12	609573	43	0.0890	2-1/4	4-1/4	12	609606
11	0.1910	3-5/8	6	12	609574	44	0.0860	2-1/4	4-1/4	12	609607
12	0.1890	3-5/8	6	12	609575	45	0.0820	2-1/4	4-1/4	12	609608
13	0.1850	3-3/8	5-3/4	12	609576	46	0.0810	2-1/4	4-1/4	12	609609
14	0.1820	3-3/8	5-3/4	12	609577	47	0.0785	2-1/4	4-1/4	12	609610
15	0.1800	3-3/8	5-3/4	12	609578	48	0.0760	2	3-3/4	12	609611
16	0.1770	3-3/8	5-3/4	12	609579	49	0.0730	2	3-3/4	12	609612
17	0.1730	3-3/8	5-3/4	12	609580	50	0.0700	2	3-3/4	12	609613
18	0.1695	3-3/8	5-3/4	12	609581	51	0.0670	2	3-3/4	12	609614
19	0.1660	3-3/8	5-3/4	12	609582	52	0.0635	2	3-3/4	12	609615
20	0.1610	3-3/8	5-3/4	12	609583	53	0.0595	1-3/4	3	12	609616
21	0.1590	3-3/8	5-3/4	12	609584	54	0.0550	1-3/4	3	12	609617
22	0.1570	3-3/8	5-3/4	12	609585	55	0.0520	1-3/4	3	12	609618
23	0.1540	3	5-3/8	12	609586	56	0.0465	1-1/8	2-1/4	12	609619
24	0.1520	2	5-3/8	12	609587	57	0.0430	1-1/8	2-1/4	12	609620
25	0.1495	2	5-3/8	12	609588	58	0.0420	1-1/8	2-1/4	12	609621
26	0.1470	2	5-3/8	12	609589	59	0.0410	1-1/8	2-1/4	12	609622
27	0.1440	2	5-3/8	12	609590	60	0.0400	1-1/8	2-1/4	12	609623
28	0.1405	2	5-3/8	12	609591	68	0.0310	3/4	2	12	609624
29	0.1360	2	5-3/8	12	609592	69	0.0292	3/4	2	12	609625
30	0.1285	2	5-3/8	12	609593	78	0.0160	5/16	1-1/2	12	609626
31	0.1200	2-3/4	5-1/8	12	609594	79	0.0145	5/16	1-1/2	12	609627
32	0.1160	2-3/4	5-1/8	12	609595	80	0.0135	5/16	1-1/2	12	609628
33	0.1130	2-3/4	5-1/8	12	609596						

Letter Sizes - Taper Length Drills - General Purpose

High Speed Steel, 118° Point

Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code
A	0.2340	3-3/4	6-1/8	12	752872	N	0.3020	4	6-3/8	6	752889
B	0.2380	3-3/4	6-1/8	12	752874	O	0.3160	4-1/8	6-1/2	6	752891
C	0.2420	3-3/4	6-1/8	12	752875	P	0.3230	4-1/8	6-1/2	6	752892
D	0.2460	3-3/4	6-1/8	12	752876	Q	0.3320	4-1/8	6-1/2	6	752894
E	0.2500	3-3/4	6-1/8	12	752877	R	0.3390	4-1/8	6-1/2	6	752895
F	0.2570	3-7/8	6-1/4	12	752878	S	0.3480	4-1/4	6-3/4	6	752897
G	0.2610	3-7/8	6-1/4	12	752879	T	0.3580	4-1/4	6-3/4	6	752898
H	0.2660	3-7/8	6-1/4	12	752881	U	0.3680	4-1/4	6-3/4	6	752900
I	0.2720	3-7/8	6-1/4	12	752882	V	0.3770	4-3/8	7	752902	
J	0.2770	3-7/8	6-1/4	6	752883	W	0.3860	4-3/8	7	752903	
K	0.2810	3-7/8	6-1/4	6	752884	X	0.3970	4-3/8	7	752905	
L	0.2900	4	6-3/8	6	752886	Y	0.4040	4-3/8	7	752906	
M	0.2950	4	6-3/8	6	752887	Z	0.4130	4-5/8	7-1/4	6	752908