## 1-2-3 and 2-4-6 Blocks

- Matched pairs
- Tapped holes are provided for clamping operations
- Precision ground and hardened on all 6 sides
- Versatile for precision grinding layout work, etc.
- Squareness of all sides is within 0.0001"

Size (Inch)	Tapped Hole	Code	
1-2-3	5/16-18	440415	
2-4-6	3/8-16	460170	

## **Precision V-Blocks**

## **Chrome Steel**

- Made of chrome steel, hardened and ground for accuracy
- Clamps are of drop forged steel with steel screws
- Set consists of two V-blocks and two clamps



Set	Height (Inch)	Width (Inch)	Length (Inch)	Capacity (Inch)	Code
A	1-3/8	1-5/8	1-3/4	1	384801
В	1-5/8	1-3/4	2-3/4	1-1/2	384802
С	1-3/4	2-1/2	2-3/4	1-1/2	384803
D	2-3/4	3-1/2	4-7/8	2-1/8	384804

## **Carbon Steel**

- Matched, hardened and ground
- Each set contains two V-blocks and two clamps
- Made of medium carbon steel



			+		
Model	Height (mm)	Width (mm)	Length (mm)	Capacity (mm)	Code
UN308A	30	40	50	30	387811
UN308C	50	60	70	50	387813